## ЭUL^M <br> Decorative Laminates


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Vikram Vetal
02 Glitterzo
(14) Woody

03 Glow Line

- Page 08-1

04 Wavy Wonder
05 Vertico
06 Stonet
07 Ash
08 Traditional Grid
15 Buffoak
(16) Glowcut

17 Fabric
(18) Royal Floro

19 Classic Oak
20) Glossy

09 Royal Marble
10 Hexa Oak
11 Urban Stone
12 Water Splash
21 Plain Glossy
22) Plain Color Sf

23 Suede Finish
$\square \quad$ Page 72-79

## stmeno SCIENCE





8231 GTR I WHITE MOR PICH









## 







BLISS





2


92e 8215 sot I Fossll onrx






hexa oak $(\mathbb{C}$






8226 WS I PENNY CEDAR


SUBLIME AND

## GORGEOUS


$\ni$ பL^M


B215 WV I ASH eUartz

3214 VV I ABalone quartz




















PLAIN COLOR SF
ЭபடへM






䍜




8228 SFI PEACAN MAHogANY






82212 SF I CLouv BEECH





$)^{829}$ sF I CAROB cherry






8226 SF I PENNY CEDAR


|  | desicn no. | FNISH NAME | ${ }_{\text {NGO }}$ | ${ }_{\text {S }}^{\text {S }}$ | desice no. | FINSH NAME | ${ }_{\text {P\% }}^{\text {P\% }}$ | SR. | desicn no. | FINSH NAME | PG. |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 1 | ${ }_{531}$ | sor | ${ }^{23}$ | 64 | 8215 | sor | ${ }^{24}$ | 127 | 8230 | ${ }^{\text {RF }}$ | 5 |
| 2 | 531 | 6cT-Hz | 49 | 65 | 8215 | vv | 39 | 128 | 8230 | ${ }^{6}$ | 69 |
| 3 | 531 | ${ }^{\text {RF }}$ | 51 | ${ }_{6}$ | 8215 | ${ }_{6}$ | ${ }^{67}$ | 129 | 8230 | sF | 74 |
| 4 | 7151 | co | 56 | 67 | 8215 | sf | 76 | 130 | ${ }_{821}$ | өтв | 06 |
| 5 | 7152 | co | 56 | ${ }_{68}$ | 8276 | sot | 25 | 131 | ${ }_{823}$ | ${ }_{6}$ | 44 |
| 6 | 8201 | co | 58 | 69 | 8216 | vv | 39 | 132 | 8232 | ятв | 07 |
| 7 | 8201 | 6 | 62 | 70 | 8216 | 6 | 67 | 133 | 8232 | ${ }_{6}$ | 44 |
| 8 | 8202 | co | 58 | 7 | 8216 | sF | 76 | 134 | ${ }^{823}$ | өтR | 07 |
| 9 | 8202 | ${ }_{6}$ | 62 | 72 | 827 | ${ }^{\text {ow }}$ | 10 | 135 | 8233 | ${ }^{6}$ | 12 |
| 10 | 8203 | wr | 41 | 73 | 827 | sF | 75 | 136 | ${ }^{823}$ | 6t | 17 |
| " | 8203 | co | 59 | 74 | 8218 | ow | 04 | 137 | 1001 | нє | 70 |
| 12 | 8203 | ${ }^{6}$ | 64 | 75 | 8218 | ww | 14 | 138 | 10101 | sF | 7 |
| 13 | 8203 | sF | 74 | 76 | 8218 | но | 32 | 139 | 10108 | ня | 70 |
| 14 | 8204 | wr | 41 | 77 | 8218 | co | 57 | 140 | 10108 | sF | 7 |
| ${ }_{15}$ | 8204 | bFC.-Hz | 46 | 78 | 8218 | ${ }^{6}$ | 65 | 141 | 10109 | нб | 70 |
| 16 | 8204 | co | 59 | 79 | 8218 | sF | 75 | 142 | 10109 | sF | 7 |
| 17 | 8204 | ¢ | 64 | 80 | 8219 | ${ }_{\text {ow }}$ | 09 | 143 | 1010 | нє | 70 |
| 18 | 8204 | sF | 74 | 81 | 827 | т $^{\text {c }}$ | ${ }^{28}$ | 144 | 1010 | sF | 7 |
| 19 | 8205 | ${ }_{\text {ow }}$ | 08 | 82 | 827 | co | 57 | 145 | 1011 | нє | 70 |
| 20 | 8205 | ww | 13 | ${ }^{83}$ | 821 | sf | 75 | 146 | 1011 | sf | 7 |
| 21 | 8205 | sor | 23 | 84 | 8220 | ${ }_{\text {cw }}$ | ${ }_{0}$ | 147 | 1012 | т | 29 |
| 22 | 8205 | ASH | 26 | ${ }^{85}$ | 8220 | co | 55 | 148 | 1012 | нє | 70 |
| 23 | 8205 | ws | 36 | 86 | 8220 | sF | 78 | 149 | 1012 | sf | 7 |
| 24 | 8205 | bec.-Hz | 47 | 87 | ${ }^{821}$ | vt | 19 | 150 | 1013 | нє | 70 |
| 25 | 8205 | co | 61 | ${ }_{8} 8$ | ${ }^{821}$ | co | 55 | ${ }_{151}$ | 1013 | sf | 7 |
| 26 | 8206 | ow | 02 | 89 | 8221 | 6 | ${ }^{65}$ | 152 | 1014 | ня | 70 |
| 27 | 8206 | ww | 15 | 90 | ${ }^{821}$ | sF | 78 | 153 | 1014 | sF | 7 |
| 28 | 8206 | ASH | 27 | 91 | 822 | vт | 19 | 154 | 1017 | ня | 70 |
| 29 | 8206 | co | 61 | 92 | 8222 | 6 | ${ }^{63}$ | 155 | 1017 | sF | 7 |
| 30 | 8206 | ¢ | 69 | 93 | 822 | sF | 78 | 156 | 1018 | нб | 70 |
| 31 | 8206 | sF | ${ }_{7}$ | 94 | ${ }^{823}$ | ow | 04 | 157 | 1018 | sF | 7 |
| 32 | 8207 | ow | 03 | 95 | 823 | SF | 79 | 158 | 1019 | нє | 70 |
| 33 | 8207 | ash | 27 | 96 | ${ }^{822} 4$ | sF | 79 | 159 | 1019 | sf | 7 |
| 34 | 8207 | bec-Hz | 47 | 97 | 8225 | ow | 05 | 160 | 10120 | нб | 70 |
| 35 | 8207 | co | 60 | 98 | 825 | wr | 44 | 161 | 1020 | sF | $\pi$ |
| 36 | 8207 | ${ }_{6}$ | ${ }_{68}$ | 99 | 825 | ocr-Hz | 49 | 162 | 10122 | нє | 70 |
| 37 | 8207 | sF | 72 | 100 | 8225 | co | 56 | 163 | 10122 | sF | 7 |
| 38 | 8208 | но | ${ }_{3}$ | 101 | 825 | ${ }_{6}$ | ${ }^{63}$ | 164 | 10123 | нб | 70 |
| 39 | 8208 | ¢в | 50 | 102 | 8225 | sF | 73 | 165 | 10123 | sF | 7 |
| 40 | 8208 | ${ }_{6}$ | ${ }_{8} 8$ | 103 | 8226 | vт | ${ }^{21}$ | 166 | 1024 | нб | 70 |
| 41 | 8208 | sF | 77 | 104 | 8226 | Ash | 26 | 167 | 1012 | sF | 7 |
| 42 | 8209 | но | ${ }_{3}$ | 105 | 8226 | ws | 37 | 168 | 10125 | нє | 70 |
| 43 | 8209 | ${ }_{\text {fв }}$ | 50 | 106 | 8226 | ${ }^{6}$ | ${ }^{64}$ | 169 | 10125 | sf | 7 |
| 44 | 829 | ${ }^{6}$ | ${ }^{68}$ | 107 | 8226 | sF | 79 | 170 | 10126 | ${ }^{\text {ow }}$ | 10 |
| 45 | 8209 | sF | 77 | 108 | 827 | vт | 21 | 17 | 10126 | ww | 17 |
| 46 | 8210 | wr | 42 | 109 | ${ }^{827}$ | ash | 26 | 172 | 10126 | vт | 20 |
| 47 | 8210 | co | ${ }_{53}$ | 10 | ${ }^{827}$ | ws | 37 | 173 | 10126 | sот | 25 |
| 48 | 8210 | sF | 72 | " | ${ }^{827}$ | ${ }_{6}$ | ${ }_{6}$ | 174 | 10126 | т | 29 |
| 49 | ${ }^{821}$ | wr | 43 | "12 | ${ }^{827}$ | sf | 79 | 175 | 10126 | קмв | 30 |
| 50 | 821 | co | ${ }_{53}$ | 113 | 8228 | ow | " | 176 | 10126 | но | 33 |
| 51 | 821 | sF | 72 | ${ }^{14}$ | 8228 | ww | 15 | 177 | 10126 | ws | 36 |
| 52 | 8212 | RME | 31 | 15 | 8228 | т | 28 | 178 | 10126 | bfC.-Hz | 47 |
| 53 | 8212 | us | ${ }_{3}$ | ${ }^{16}$ | 8228 | co | 54 | 179 | 10126 | ${ }^{\text {RF }}$ | 51 |
| 54 | 8212 | ${ }^{6}$ | 66 | 17 | 8228 | ${ }^{6}$ | ${ }^{69}$ | 180 | 10126 | н | 70 |
| 55 | 8212 | SF | 7 | "18 | 8228 | sf | ${ }_{75}$ | 181 | 10126 | sf | 7 |
| 56 | 8213 | RMB | 31 | "9 | 822 | ${ }_{\text {ow }}$ | " | 182 | 10127 | нб | 70 |
| 57 | 8213 | us | ${ }_{3}$ | 120 | 8229 | ww | 17 | 183 | 1012 | sF | $\pi$ |
| 58 | 8213 | 6 | 66 | 121 | 822 | wr | 45 | 184 | 1012 | RMB | 30 |
| 59 | 8213 | sF | 77 | 122 | 8229 | co | 54 | 185 | 10128 | ${ }^{\text {RF }}$ | 5 |
| 60 | 8214 | sot | 24 | ${ }^{123}$ | 829 | sF | 78 | 186 | 1012 | нє | 70 |
| 61 | 8214 | vv | ${ }_{38}$ | 124 | 8230 | ow | 05 | 187 | 10128 | sF | 7 |
| 62 | 8214 | 6 | ${ }^{67}$ | ${ }^{125}$ | 8230 | но | 32 | 188 | 1012 | т | 29 |



## application guidelines

## 

THE SUORACET TO BEBO
AND EXCESS MOISTURE
INSUFFICIENT
TO BEBONDED
When ready for bonding the spread film of most contact achesive will exhibit Uniorm semi-gloss appearance over the entire surface of the material to be bonded. MMrked variation in appearance will generally indicate an improper or
non-uniform bonding in those areas where insufficicient achesive has bee and
apoubled. Ift this occurs, re-cooting the surface should achieve a uniform coating
puth Double coating the edges with
INSUFFIIIENT BONDING PRESSURE
To ensure intimate contact necessary for an adequate bond, sufficient pressure should be applied over the entire area using as much, resssure as possibl
vithout damaging the assembly. Pinch rollers (rotary press) and heav without damaging the assembly. Pinch riners (rotary press, and heavy perator exerts maximum pressure by means of atwo-handled or single long
handled roller. The rollers should be of steel or hard solid rubber (50-8 iameter) and not over 75 mm ( 3 inches) wide. Hand roll ing should be repeate

- BeNDING WHEN ADHESIVE SURFACEI I OVER-DRY OR UNDER-DRY

Care should be taken to follow the manufacturer's recommendations
concerning the allowable tack range of the adhesive. If the assembly is done concerning the allowable tack range of the adhesive If the assembly is done
before the adhesive is dry or atter the allowable open time is exceeded, ponding result may be unsatisfactory.
BONDING OF FURFACE UNDER 21 deg. C ( 70 deg. F) Note :
Ale :


Unless otherwise indicated

EXperience has surfow th WHERE HUMIDITY IS TOO HIGH temperatures of 21 deg. C C ( 70 deg. d) or or lower moisture may condense on the
surface during dryin surface during drying (Known as "blushing ") and will prevent an acceptable
bond. Hot spray or forced air drying and usedt

The surfaces should be clear, dry and free of oils or other contaminants, such
as dust, loose sand particles, and so forth. The adhesive film should have full
 - FIELIO BONDING OF OVERSIZED SHEETS

It is recommended that the maximum sheet size used for vertical field
application be limited to $610 \times 2400 \mathrm{~mm}$ ( $2 \times 8$ Feet). If larger panels are application be limited to $610 \times 2 \times 200 \mathrm{~m} m$ (2x8
equared, hese should be fabricated in the shop. UNDR PRESSURE
Atter bonding even per

Notes:
It is recommended to check the laminate sheet before fixing
No complaintshall be entertained on laminetes sil Ieady fyixed. - In case of any comp
laminate sheet only.

DULAM Laminates reserves the right to delete, amend either totally or Specifications contained in this catalogue at any time.
The sample Swat The sample Swatches in the catale ogue shows color

## $c \epsilon$ (2) ©

## DAMAS

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