

From the house of



PROUD SHAREHOLDER OF



ELEGANCE

Playground for Creativity

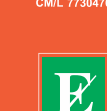
www.ipldecor.com

ELEGANCE



TM

Ask For



From the house of



a.i.m. creativity Decor

AESTHETIC IS OUR ETHICS



ELEGANCE

Playground for Creativity

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From the house of Dutian

Ask For



As ISO 9001 : 2015, ISO 14001 : 2015 & FSC Certified Company

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Ask For



As ISO 9001 : 2015, ISO 14001 : 2015 & FSC Certified Company



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## About Us

“First Impression is the last impression.” Inspired by this principal rule of the interior design industry, IPL started this state of the art facility for the manufacturing of Decorative High pressure Laminates. Decorative laminates are used to customize and beautify the surface of plywood and other base materials so as to suite the aesthetics and interiors of any given space.

We have also incorporated a 7-point Quality Control System to ensure that every single one of our laminate sheet goes through seven different quality control check points during its production period. Our consistent and strategic quality control system, all the way from raw material input level to finished goods level has accredited us with ISI 2046: 1995 certification. Our modern and E-governed management protocols has accredited us with the prestigious ISO 9001 : 2015 certifications. Our ability to minimize harmful effects on the environment and to achieve continual improvement of our environment performance has enabled us to get certified with ISO 14001 : 2015. Moreover, Laminates produced in our facility also meet the British European Standard BS EN 438 and the American NEMA LD3 standard.

Our facility has a state-of-art chemical plant, which manufactures resins in the production of laminates. Having a modern plant allows plant allows our R&D Team to experiment with innovative materials to produce quality resins that will that will stand the test of time

#### NEW INTRODUCTION :

- 1) EQ HZ : ENGRAVED QUARTZ
- 2) LH : LANE HICKORY
- 3) DX : DECOR HEXAGON
- 4) EG EXTRA GLOSS++ ▲ : METALLIC SOLIDS
- 5) UV+ : NEW PASTEL SOLIDS

From the house of **Dutian**

Ask For



IS 2046



CML 7730476



ISO 9001



ISO 9001



PPP

At ISO 9001 : 2015, ISO 14001 : 2015 & ISO Certified Company

  
THIS ICON INDICATES  
PREMIUM COLLECTION

FOR FULL SHEET VIEW  
SCAN



QR CODE



DIGITAL LAMINATES  
4x8 Feet

NEW

▲ PREMIUM

Preserving the very best of nature with the touch of grace and style making your décor vivaciously mesmerizing.

**iPL** INTERNATIONAL  
PREMIUM  
LAMINATES  
**ELEGANCE**  
*Playground for Creativity*

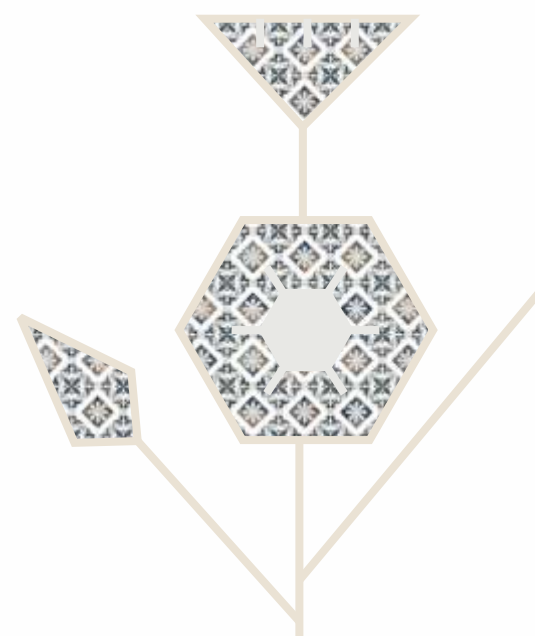


994 SF TEAL  
NEW

858 SF SLATE GREY  
NEW

NEW

▲ ID 72 W1 FOULARD



992 SF TERACOTTA  
NEW

991 SF AUTUMN  
NEW



▲ ID 71 R1 PETRIFIED WOOD



NEW



# METALLIC WOODS

**NEW** EG++ (EXTRA GLOSS++)

▲ PREMIUM



Crafted creatively with a tint of natural shades that makes uv++ a versatile range with variety of styles and designs which suites your choice.

▲ 153 EG++ SP METALLIC WHITE

▲ 152 EG++ SP METALLIC COPPER

▲ 157 EG++ SP GLORIOUS WALNUT

▲ 155 EG++ SP METALLIC GOLD

▲ 153 EG++ SP METALLIC WHITE

▲ 152 EG++ SP METALLIC COPPER

▲ 158 EG++ SP GOLDEN TEAK

NEW

NEW

# METALLIC WOODS

**NEW** EG++ (EXTRA GLOSS++)

▲ PREMIUM



▲ 153 EG++ SP  
METALLIC WHITE

▲ 152 EG++ SP  
METALLIC COPPER

▲ 159 EG++ SP RUSSET WALNUT

▲ 155 EG++ SP  
CRYSTAL GOLD

▲ 153 EG++ SP  
METALLIC WHITE

▲ 151 EG++ SP  
METALLIC PURPLE

▲ 155 EG++ SP  
CRYSTAL GOLD

▲ 160 EG++ SP AUSTRALIAN PINE

An exceptional design perfectly blended with style and texture that will deck up your interiors. HIGH GLOSS is for discerning admirers who are always searching for the best.

NEW

NEW

# ENGRAVED QUARTZ

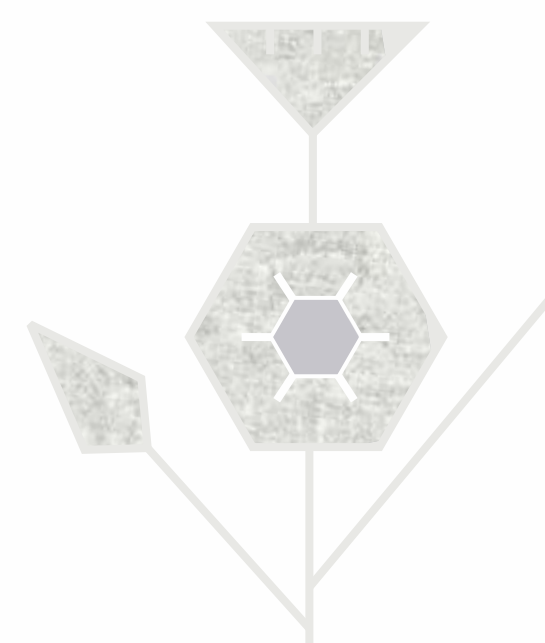
**NEW** EQ HZ



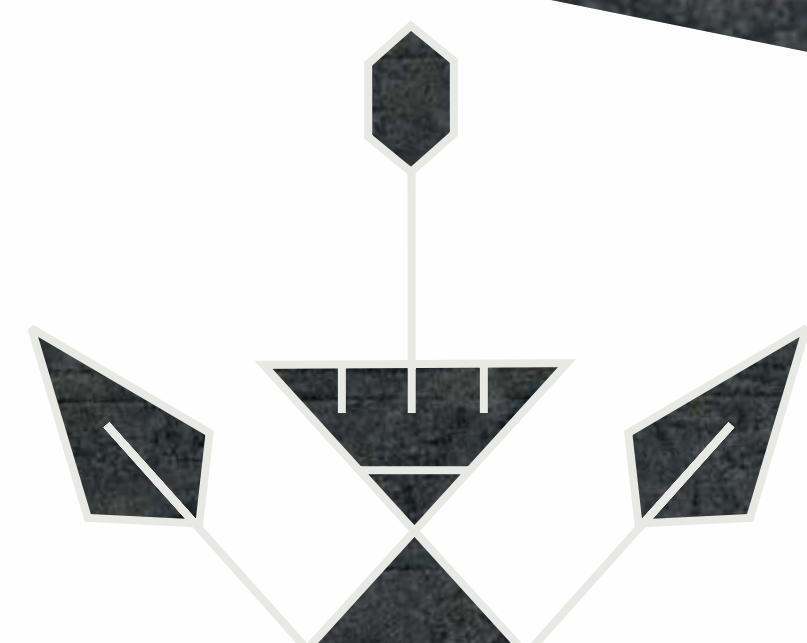
When you want to bespoke your own décor, don't hesitate we have EQ HZ a range with all natural elements that will help you make your own dream space



**890 EQ HZ PAINTED CONCRETE**



**891 EQ HZ ASPHALT CONCRETE**

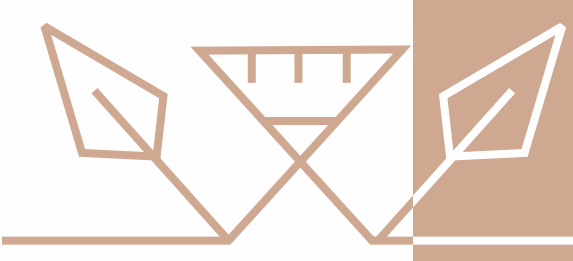


**NEW**

**NEW**

# ENGRAVED QUARTZ

**NEW** EQ HZ



*Extending excellence spreading joy*

A refreshing new collection exclusively designed laminates that can inspire an artist in you. Giving a unique and refreshing look to your interior.

**iPL** INTERNATIONAL PREMIUM LAMINATES  
**ELEGANCE**  
*Playground for Creativity*



**NEW**

958 EQ HZ AMAZON WOOD



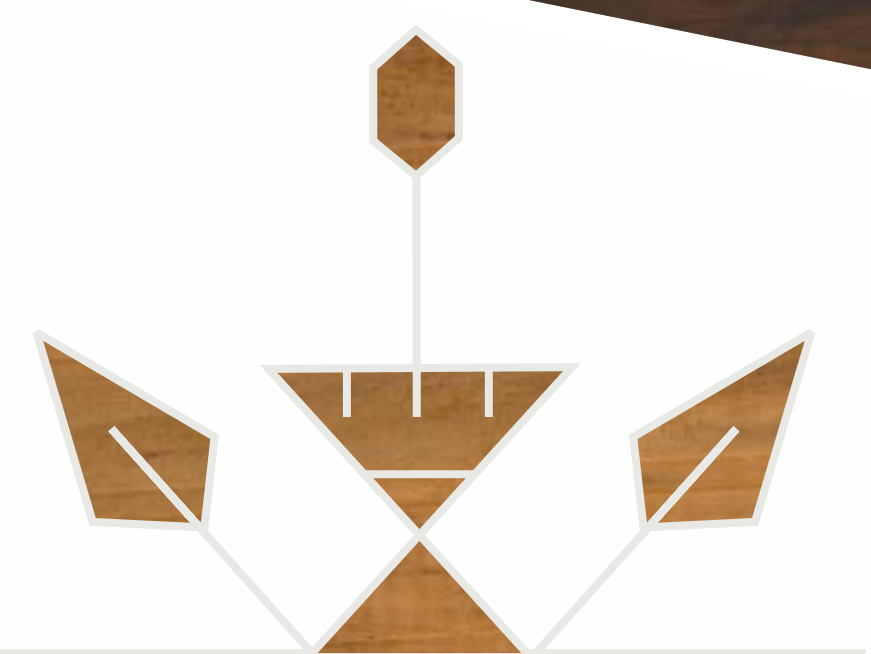
**NEW**

915 EQ HZ CANADIAN PEAR



**NEW**

957 EQ HZ TROPICAL WOOD





# METALLIC

**NEW EG++ (EXTRA GLOSS++)**

**▲ PREMIUM**

**▲ 154 EG++ SP**  
METALLIC GREY

**NEW**



**NEW**

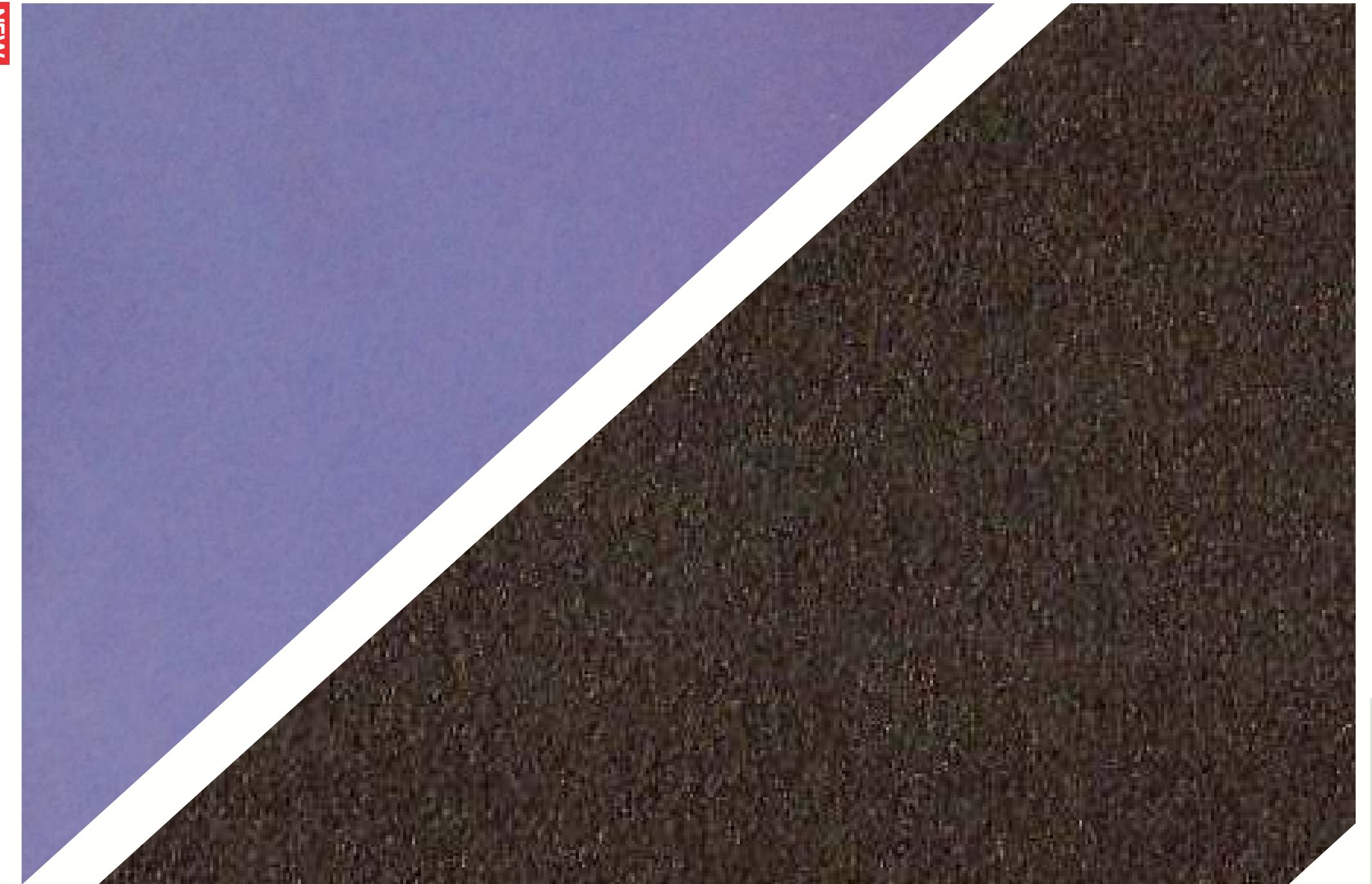
**▲ 152 EG++ SP**  
METALLIC COPPER

**▲ 153 EG++ SP**  
METALLIC WHITE

*A refreshing new collection of natural designs that bring exclusivity to your furniture. Elegance of SUPER GLOSS will open new realm of creative horizons.*

**▲ 151 EG++ SP**  
METALLIC PURPLE

**NEW**



**NEW**

**▲ 156 EG++ SP**  
METALLIC RUST

**▲ 155 EG++ SP**  
METALLIC GOLD

**NEW**

# GABBRO ROCK

GR



This new majestic range is what you need for your modern looking space. Colour, texture and quality is absolute delight which will ultimately echo you persona.



**890 GR** PAINTED CONCRETE



**891 GR** ASPHALT CONCRETE



**849 GR** GREEK SLATE 1



**851 GR** GREEK SLATE 2

# LANE HICKORY

**NEW** LH

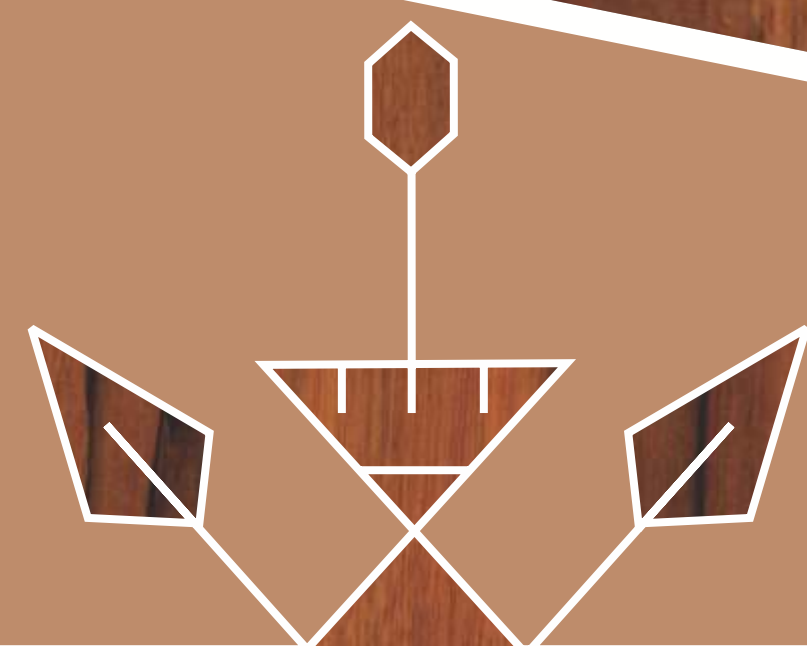
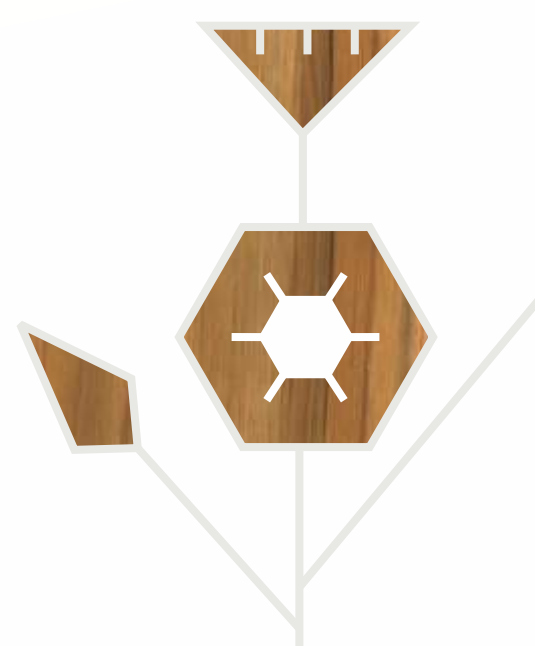
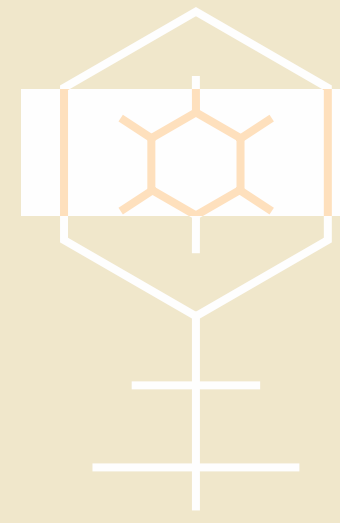
*Timeless creations from wilderness that always stand test of time. To give a regal and charismatic look to your décor LANE HICKORY is a perfect assortment for you.*



**969 LH** APPLE WOOD UK



**970 LH** APPLE WOOD USA

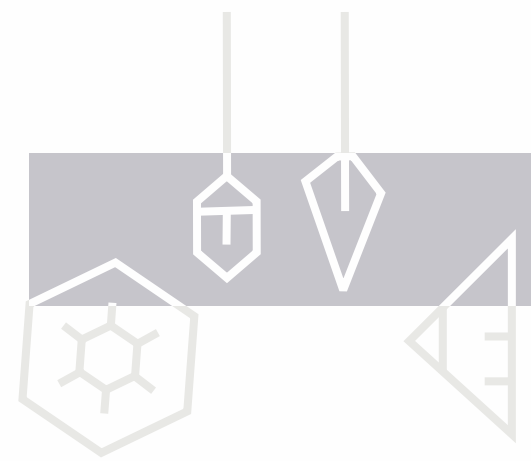


**NEW**

**NEW**

# LANE HICKORY

**NEW** LH



With years of experience and research we are here with refined range LANE HICKORY that creates magnificence for one and all to adore, that will reflect your passion for perfection.

**iPL** INTERNATIONAL PREMIUM LAMINATES  
**ELEGANCE**  
*Playground for Creativity*



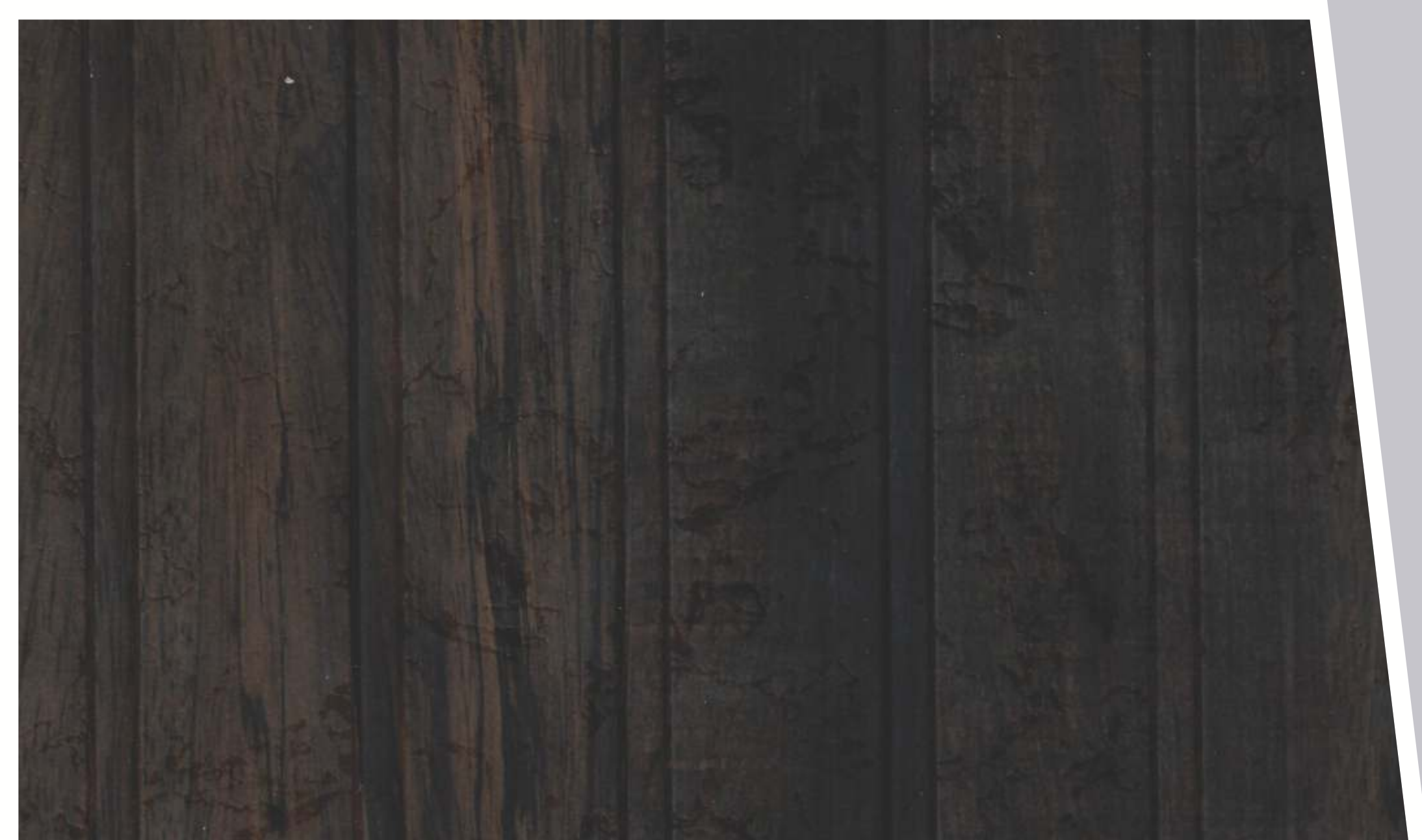
449 LH

958 LH



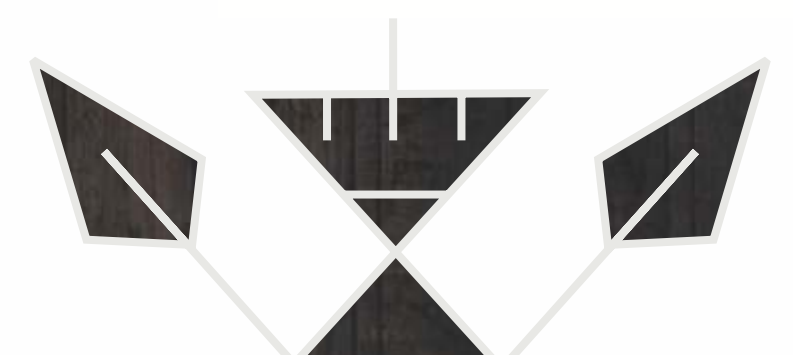
**NEW**

449 LH BARAKI WALNUT



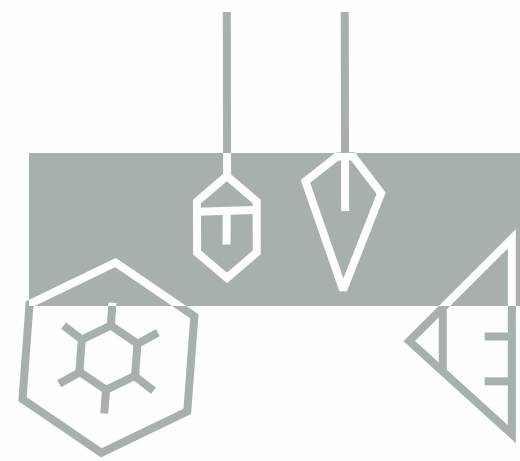
**NEW**

958 LH AMAZON WOOD

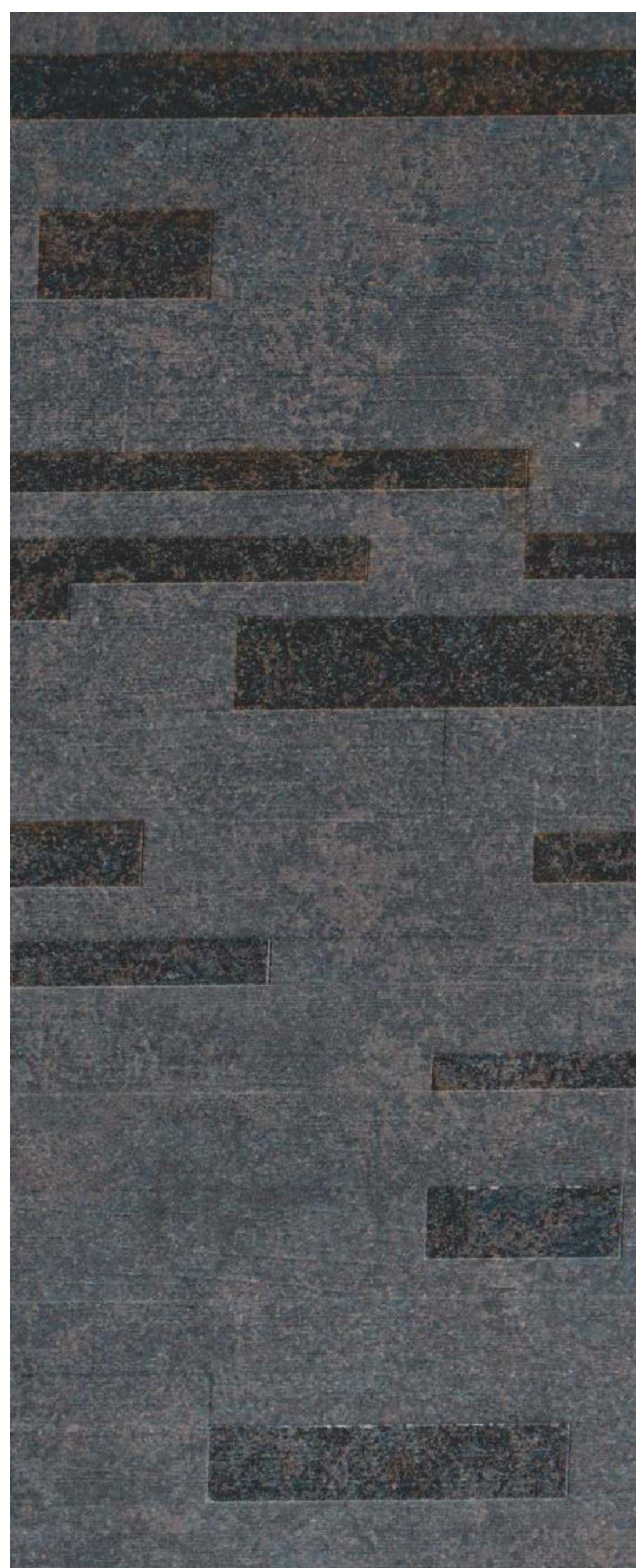


# BARK NATURAL

BN HZ



Mesmerizing design that gives refreshing look to your space. BARK NATURAL is design that gives plethora of architectural options.



891 BN HZ ASPHALT CONCRETE



890 BN HZ PAINTED CONCRETE



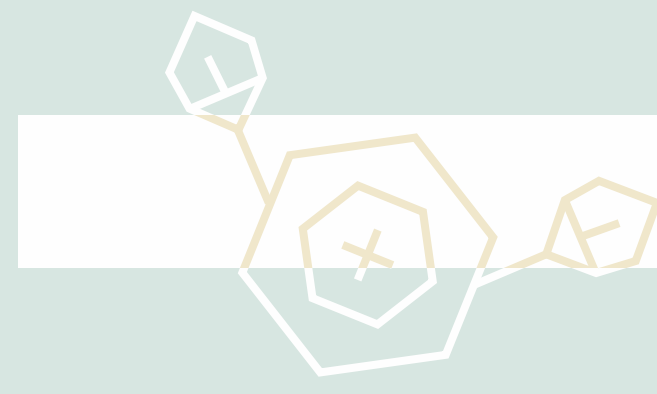
851 BN HZ GREEK SLATE 2



849 BN HZ GREEK SLATE 1

# DECOR HEXAGON

**NEW**



*Sparkling splendour which catches one's attention with its vivid texture and graphics. A unique texture that gives rich feel and finish to your surface.*

**155 DX**  
METALLIC GOLD

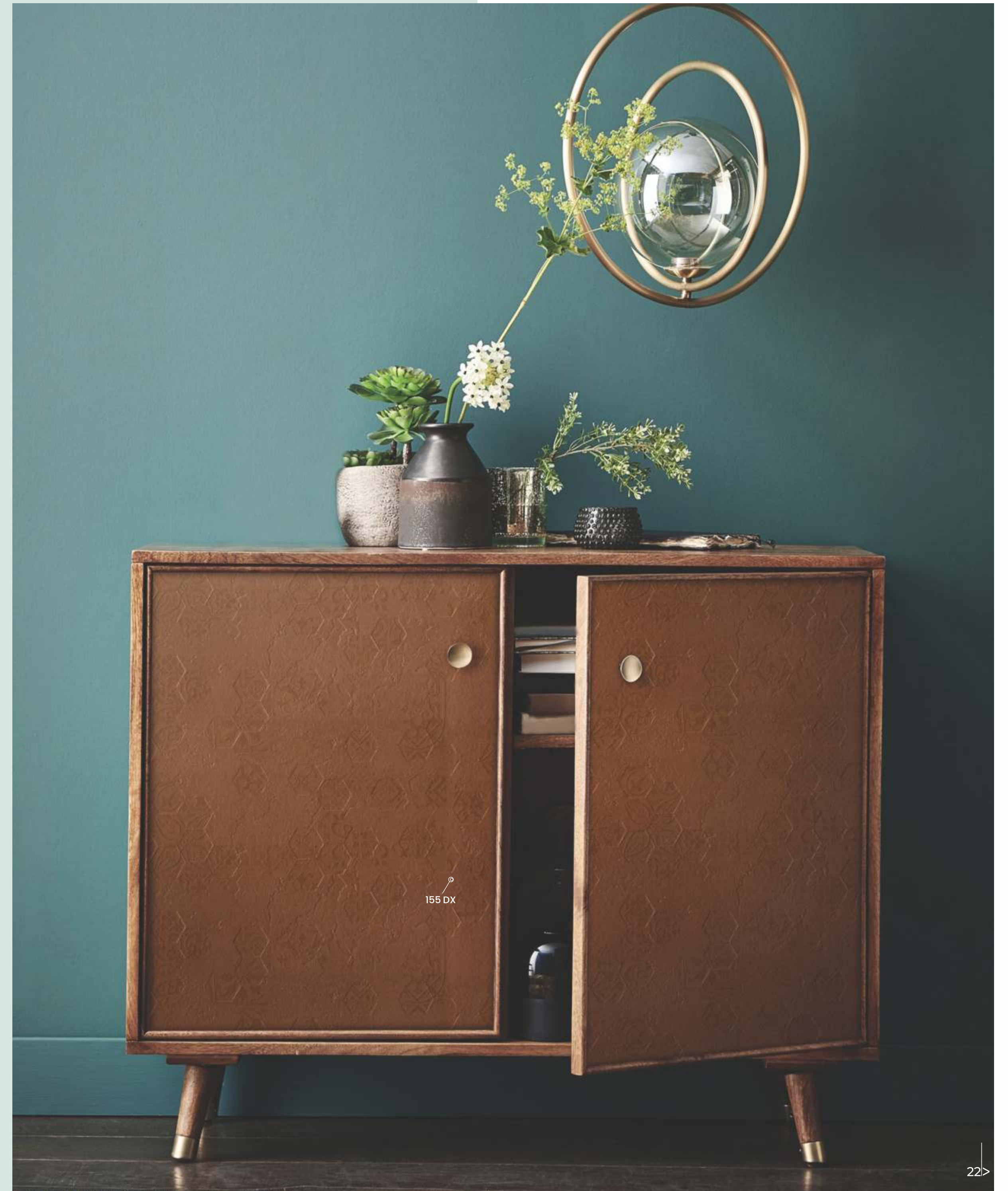
**152 DX**  
METALLIC COPPER

**156 DX**  
METALLIC RUST

**153 DX**  
METALLIC WHITE

**151 DX**  
METALLIC PURPLE

**154 DX**  
METALLIC GREY

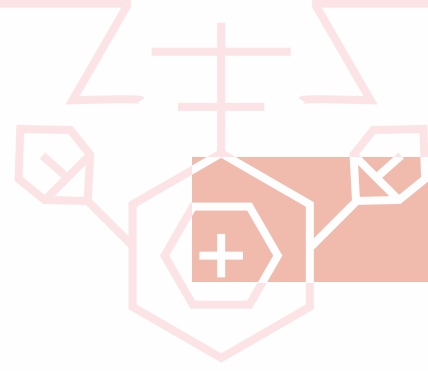


# PASTEL SOLID

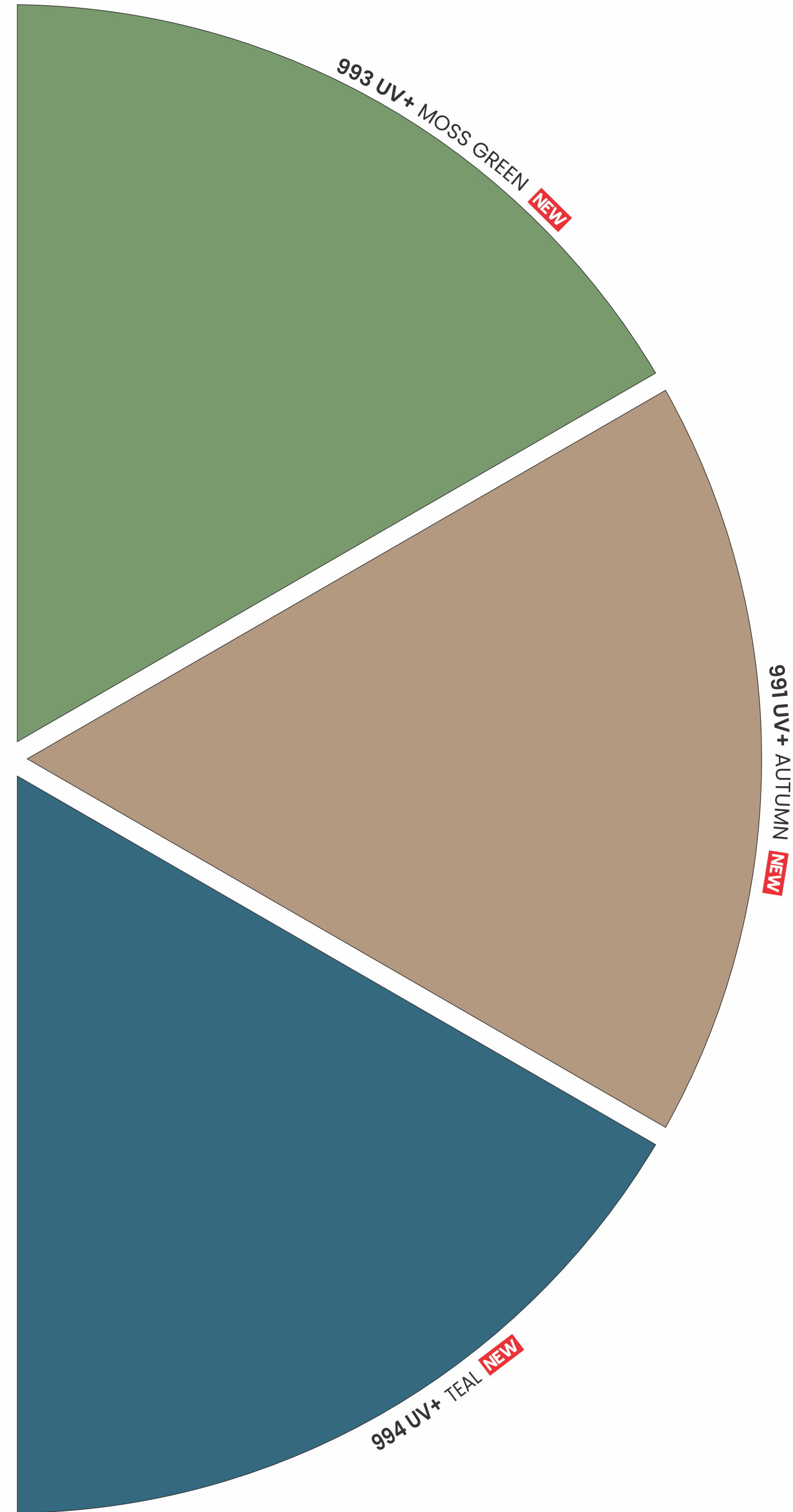
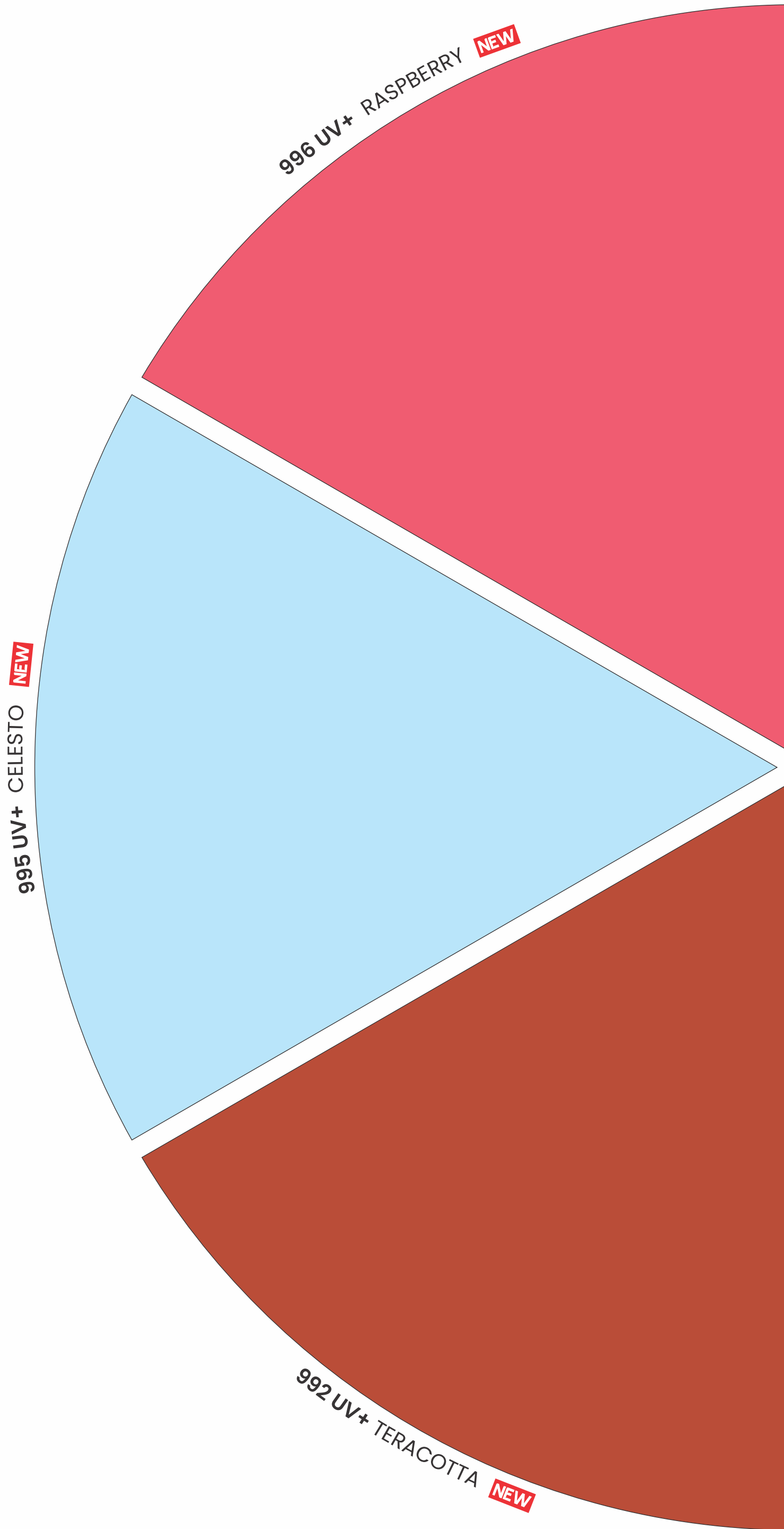
**NEW**

*Extending excellence spreading joy*

A refreshing new collection exclusively designed laminates that can inspire an artist in you. Giving a unique and refreshing look to your interior...



Ushering natural feel in every inch of your space that takes breath away at first sight. Having inspirational designs with highly durable quality.



996 SF RASPBERRY



995 SF CELESTO



992 SF TERACOTTA



993 SF MOSS GREEN

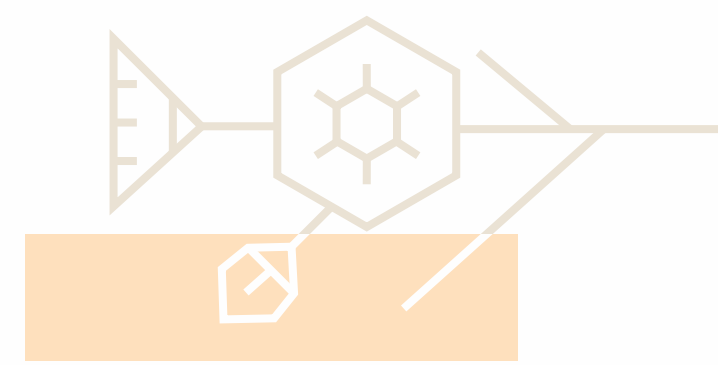


991 SF AUTUMN



994 SF TEAL

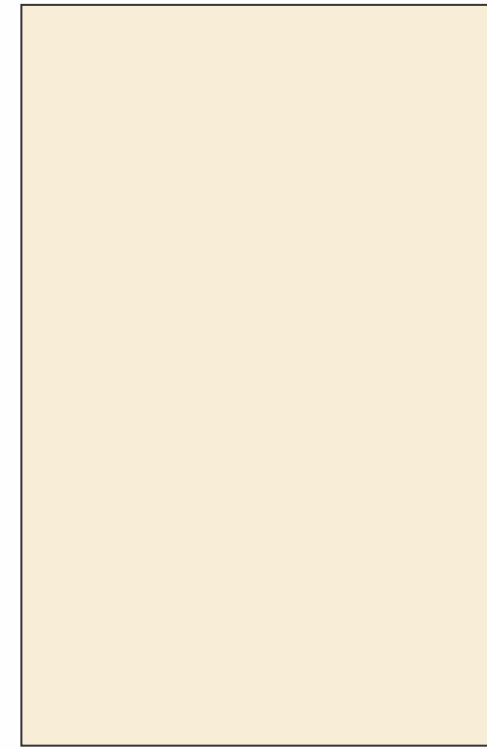
**SOLID**  
**UV+**



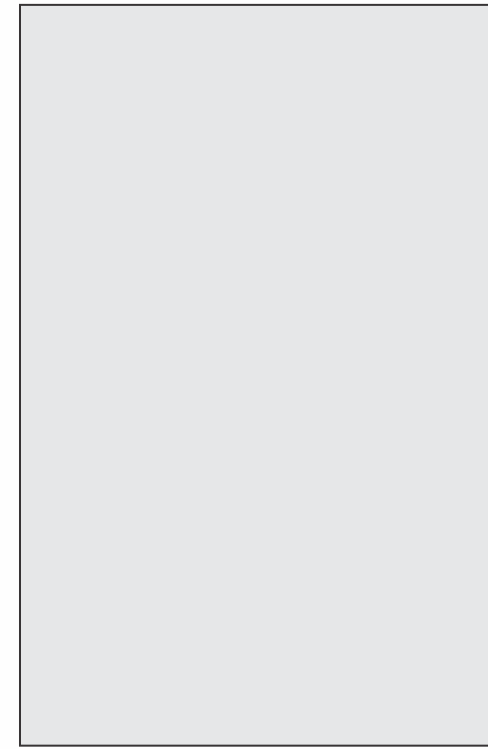
Richness and simplicity blended to beautify your decor. SOLID a true regal finish which can give a royal touch to your interiors.



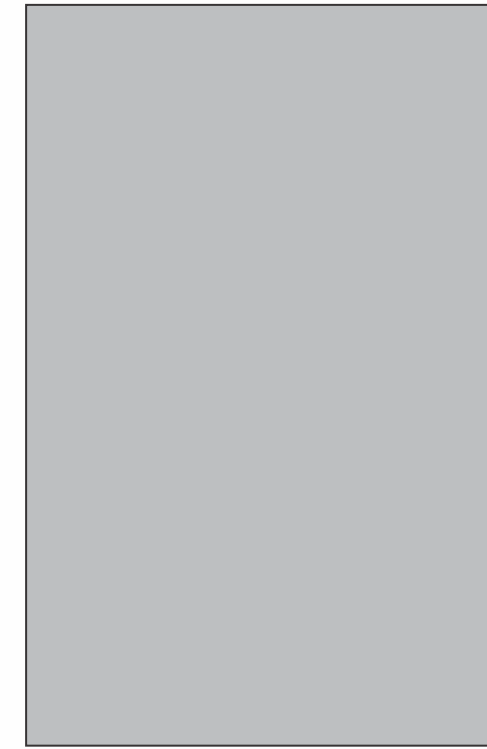
**801 UV+**  
SUPER WHITE



**803 UV+**  
FROSTY WHITE



**805 UV+**  
LIGHT GREY



**858 UV+**  
SLATE GREY



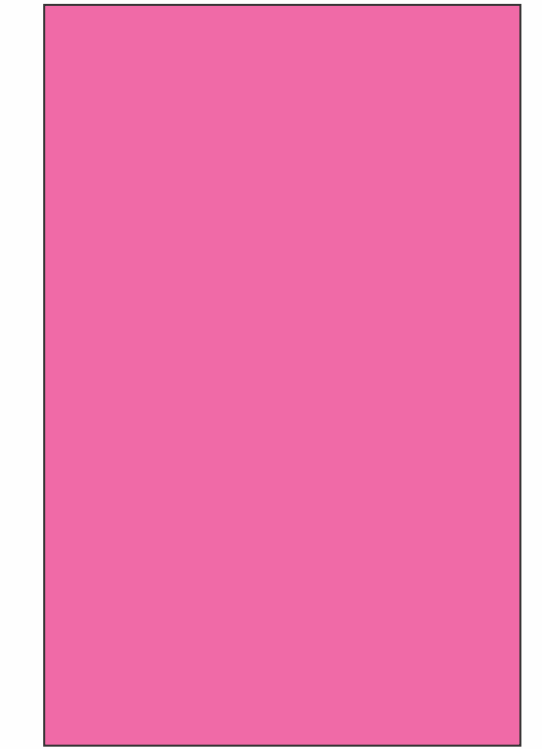
**806 UV+**  
SUPER BLACK



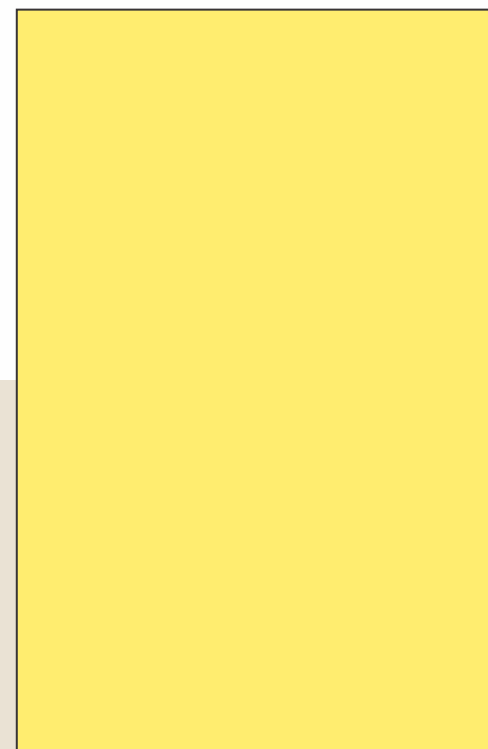
**897 UV+**  
PURPLE



**845 UV+**  
BLACK CURRANT



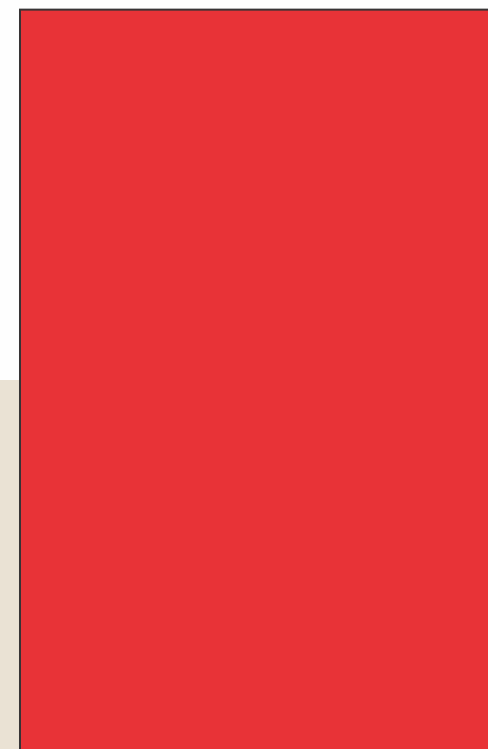
**853 UV+**  
BUBBLE GUM PINK



**896 UV+**  
YELLOW



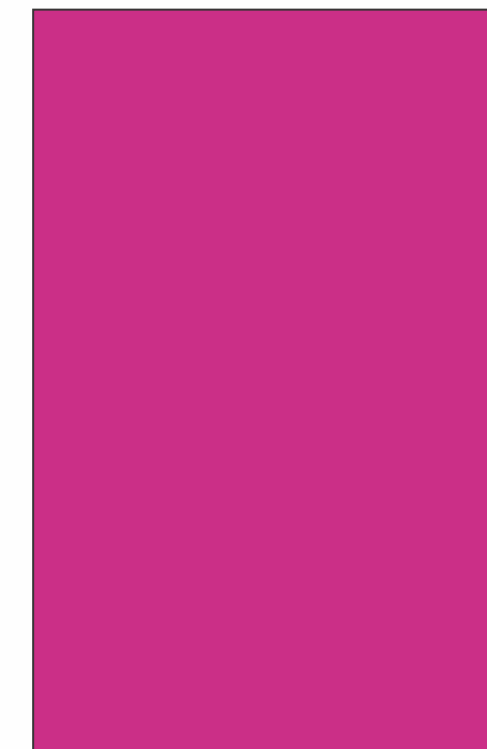
**820 UV+**  
NAGPUR ORANGE



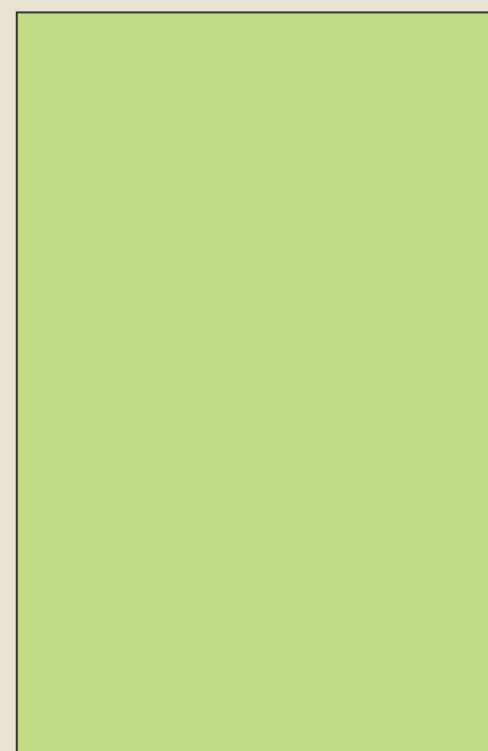
**821 UV+**  
BRIGHT RED



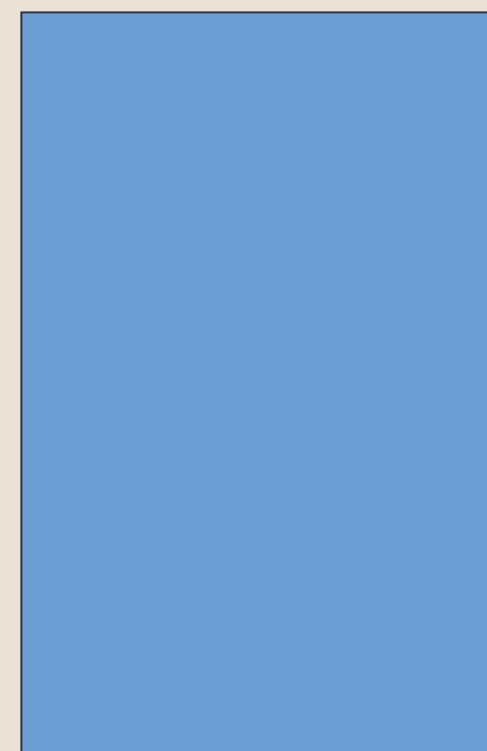
**823 UV+**  
BURGUNDY



**826 UV+**  
HOT PINK



**872 UV+**  
LIGHT GREEN



**809 UV+**  
ARCTIC BLUE



**834 UV+**  
LAVISH BLUE



*Let beauty be an eternal saga of your life*

*A refreshing new collection exclusively designed laminates that can inspire an artist in you. Giving a unique and refreshing look to your interior...*



# BARK NATURAL

BN HZ



BARK NATURAL will create waves of new styles and feel. Combination of stimulating sparkle and depth of wood which gives a natural finish.

**iPL** INTERNATIONAL  
PREMIUM  
LAMINATES  
**ELEGANCE**  
*Playground for Creativity*



957 BN HZ TROPICAL WOOD



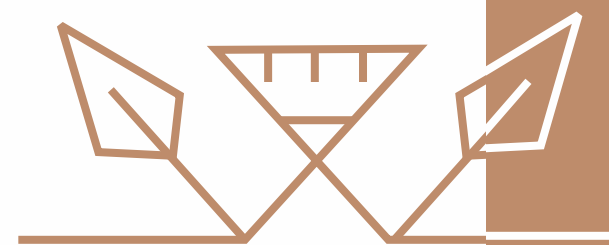
449 BN HZ BARAKI WALNUT



958 BN HZ AMAZON WOOD

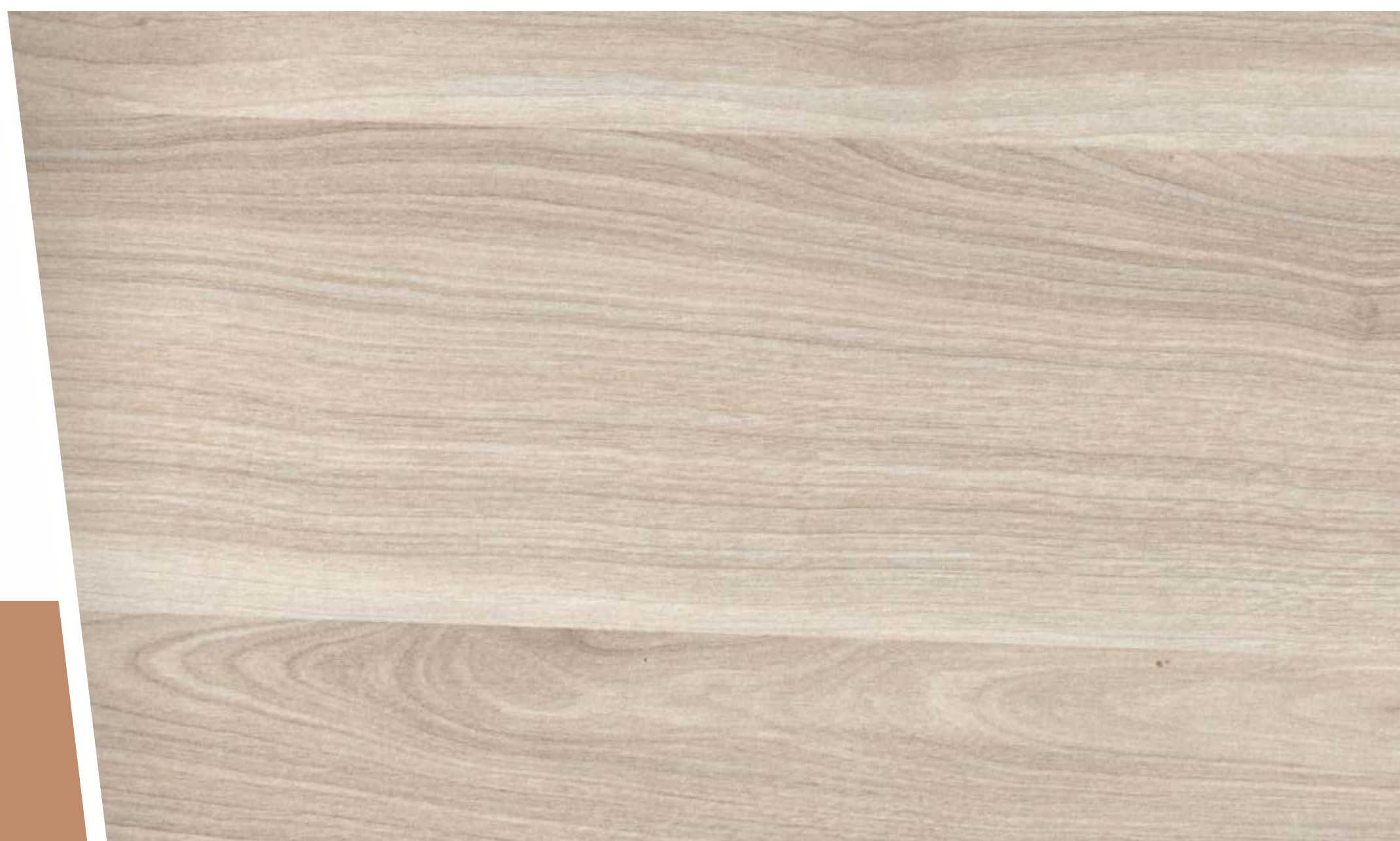
# HORIZONTAL OAK

HO HZ

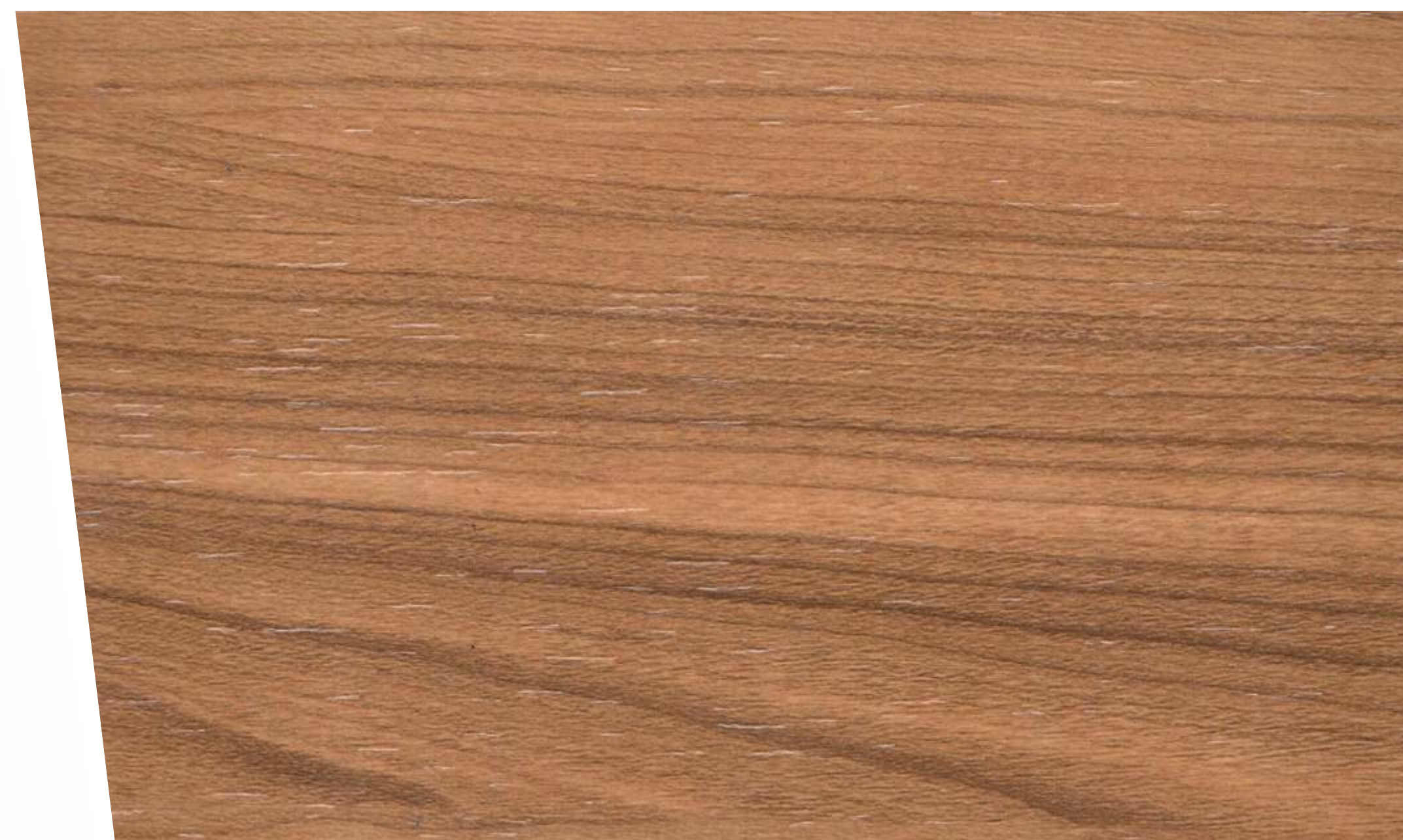


Having a finish of rich old wooden tree blended with a touch of sophistication. That gives new path for dapper style and charting new trend.

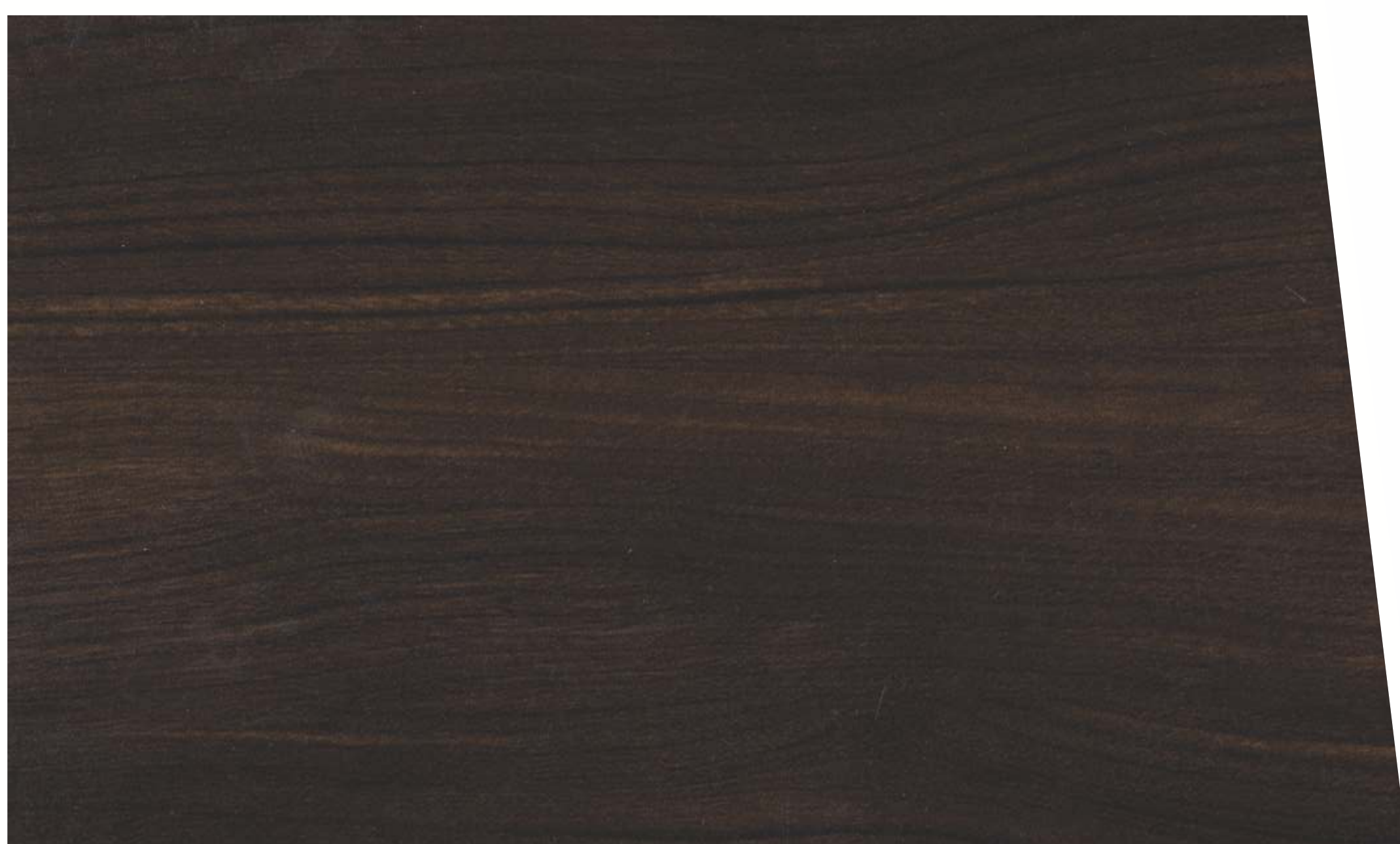
**iPL** INTERNATIONAL  
PREMIUM  
LAMINATES  
**ELEGANCE**  
*Playground for Creativity*



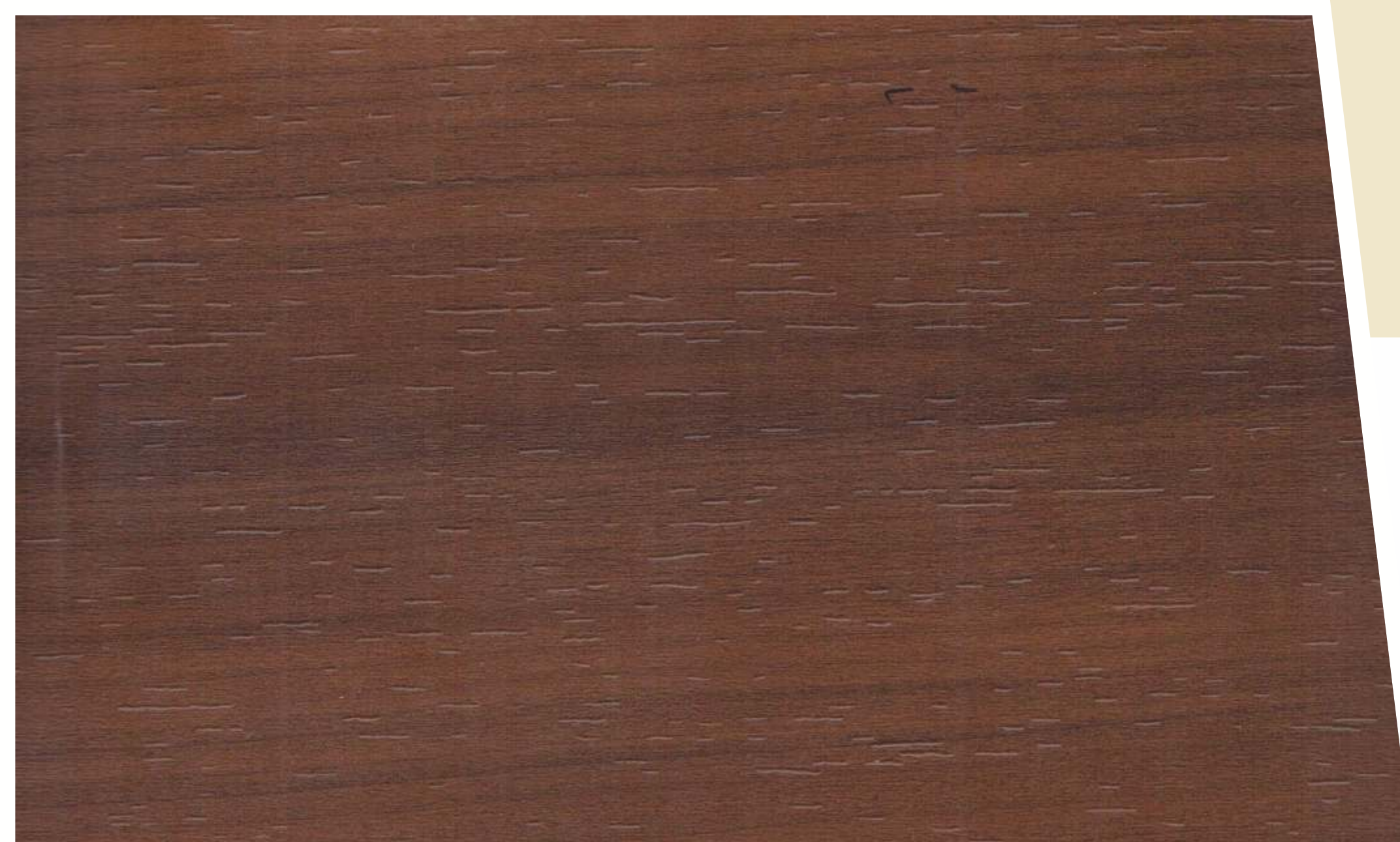
892 HO HZ HICKORY WALNUT



452 HO HZ WACO WALNUT



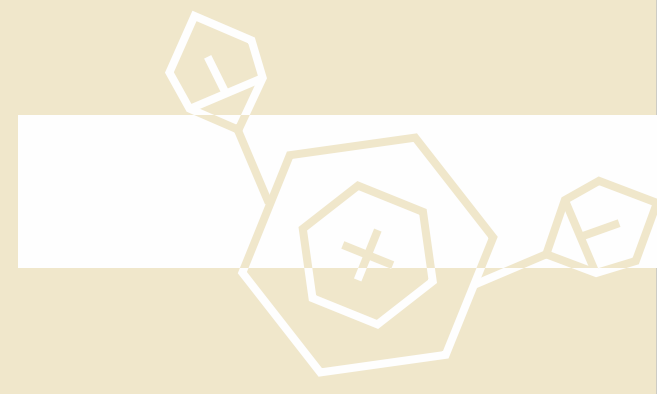
450 HO HZ WHITBY WALNUT



236 HO HZ WALES WALNUT

# BUR OAK

BO



957 BO TROPICAL WOOD



958 BO AMAZON WOOD



915 BO CANADIAN PEAR

Spread fantasy and charm to your interiors with our BUR OAK that gives the feel of refinement. All new range with style and texture that gives tantalising finish to furniture.



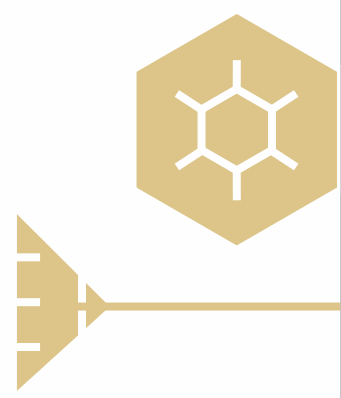
959 BO WHITE TYROL PINE



920 BO TYROL PINE

# I' LUMBER WOOD

IL



# LUCKUR WOOD

LK



300 IL THAI CHESTNUT



458 LK TACNA TEAK



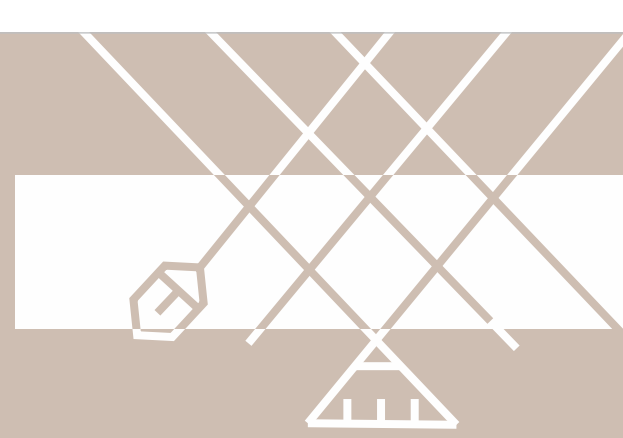
449 LK BARAKI WALNUT



236 LK WALES WALNUT

# CANES MOZAMBIQUE

CM



Bringing freshness and zeal to your interiors with CANES MOZAMBIQUE. This unique concept with flawless design and texture that gives real impression of grace to your décor.



236 CM WALES WALNUT



450 CM WHITBY WALNUT



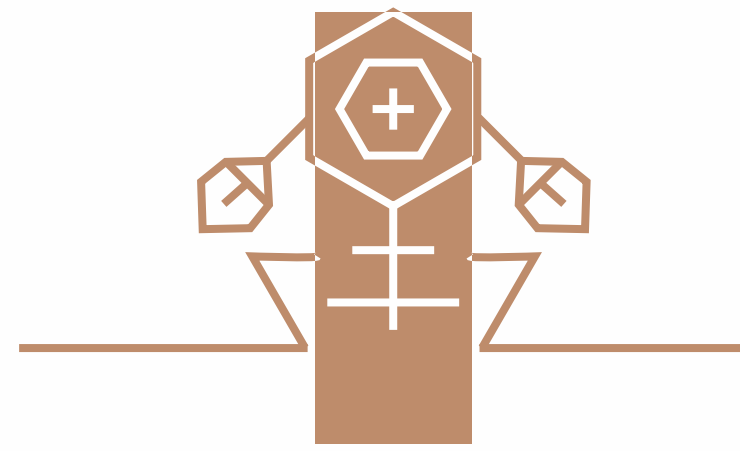
915 CM CANADIAN PEAR



916 CM AMERICAN PEAR

# ROCK KYANITE

RK



967 RK EUCALYPTUS WOOD



968 RK BRAZIL WOOD

# VELVET ASH

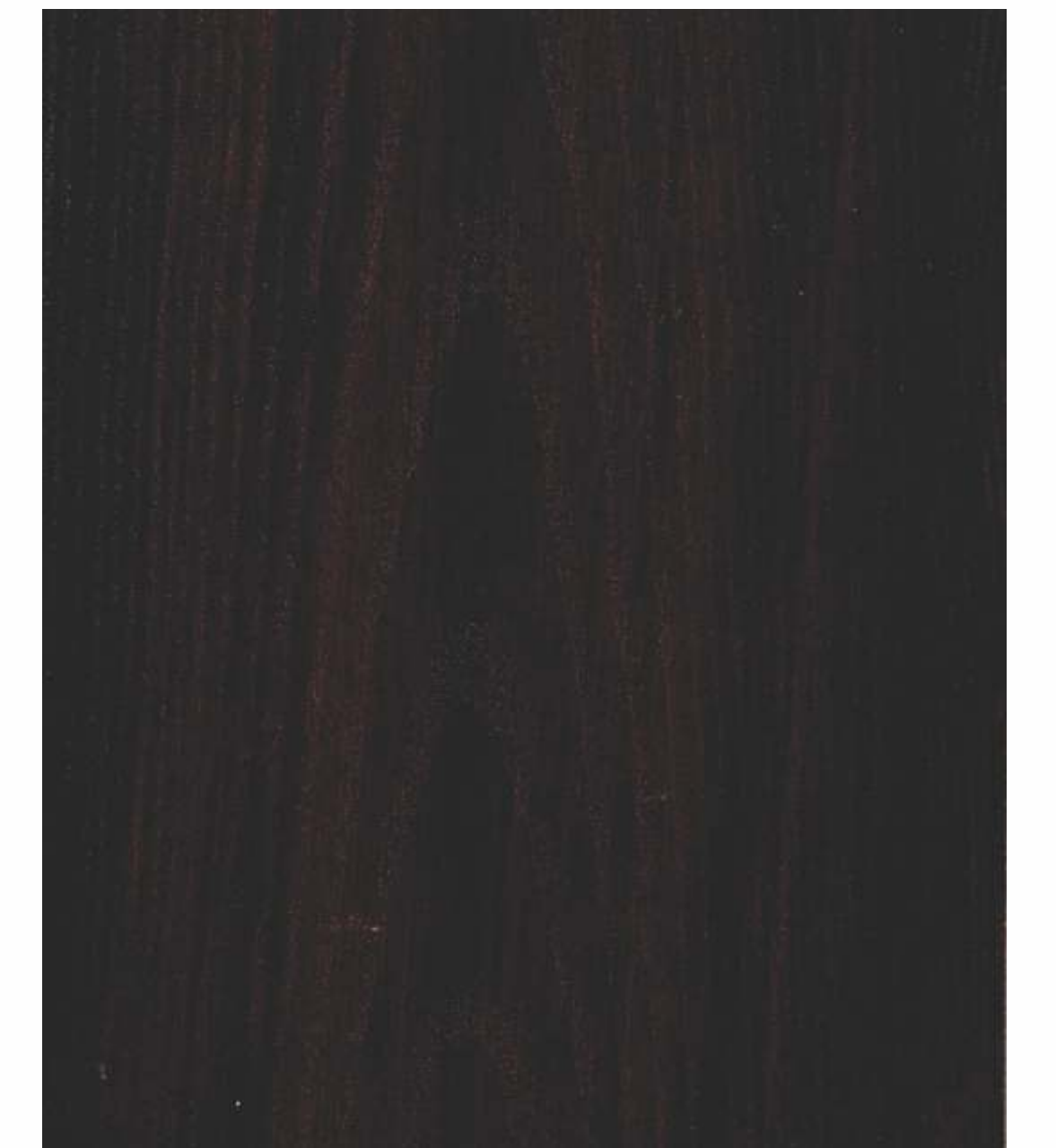
VA



455 VA CAEN CHESTNUT



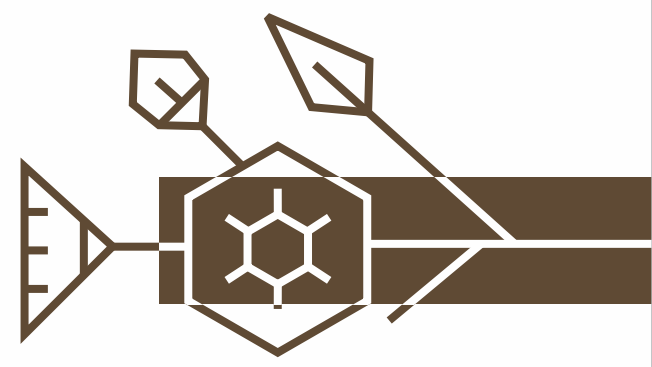
449 VA BARAKI WALNUT



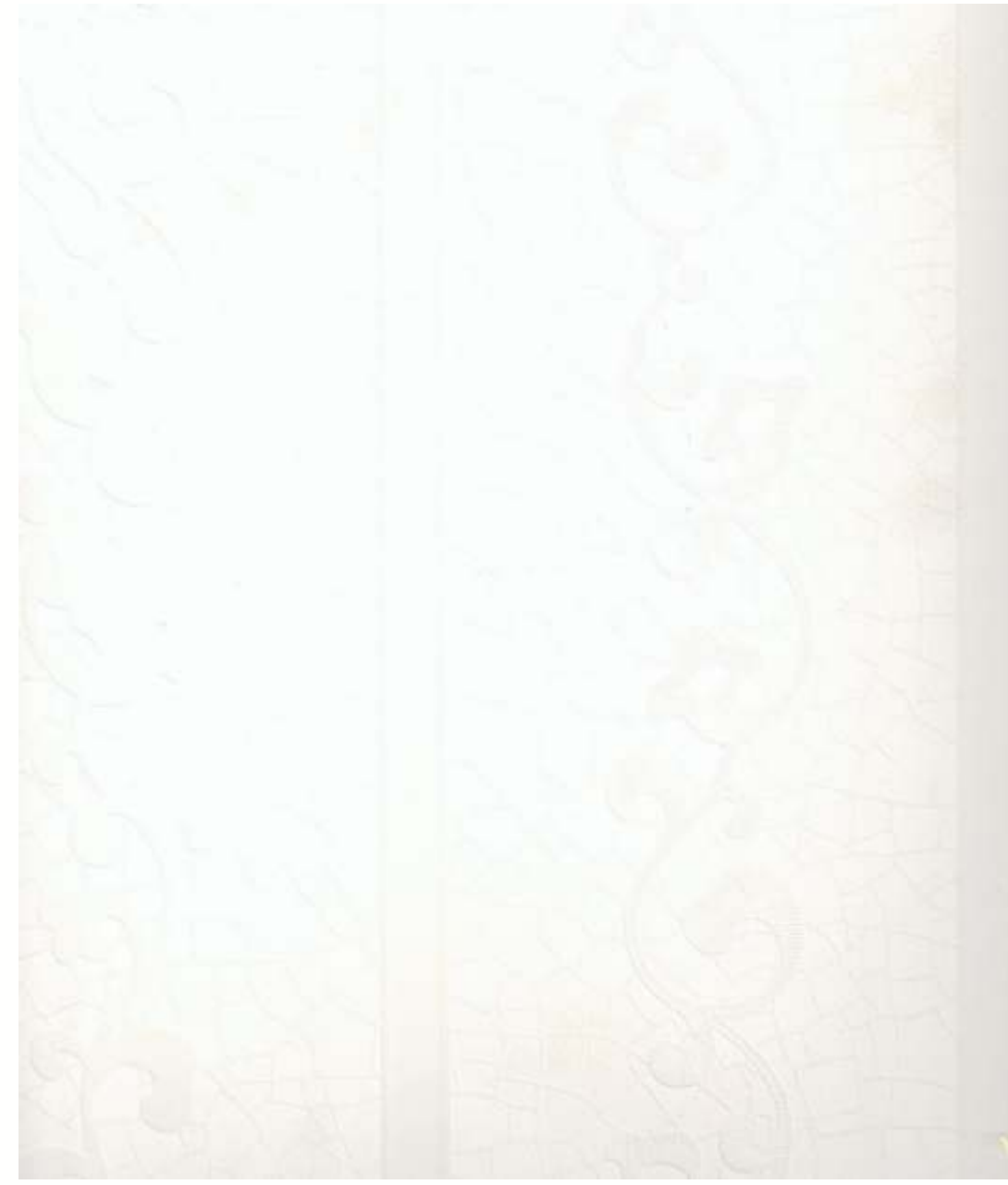
453 VA CATANIA CHESTNUT

# WEBBED IVIES

WI



206 WI VATICAN WALNUT



803 WI FROSTY WHITE



455 WI CAEN CHESTNUT

# PALMS

PM

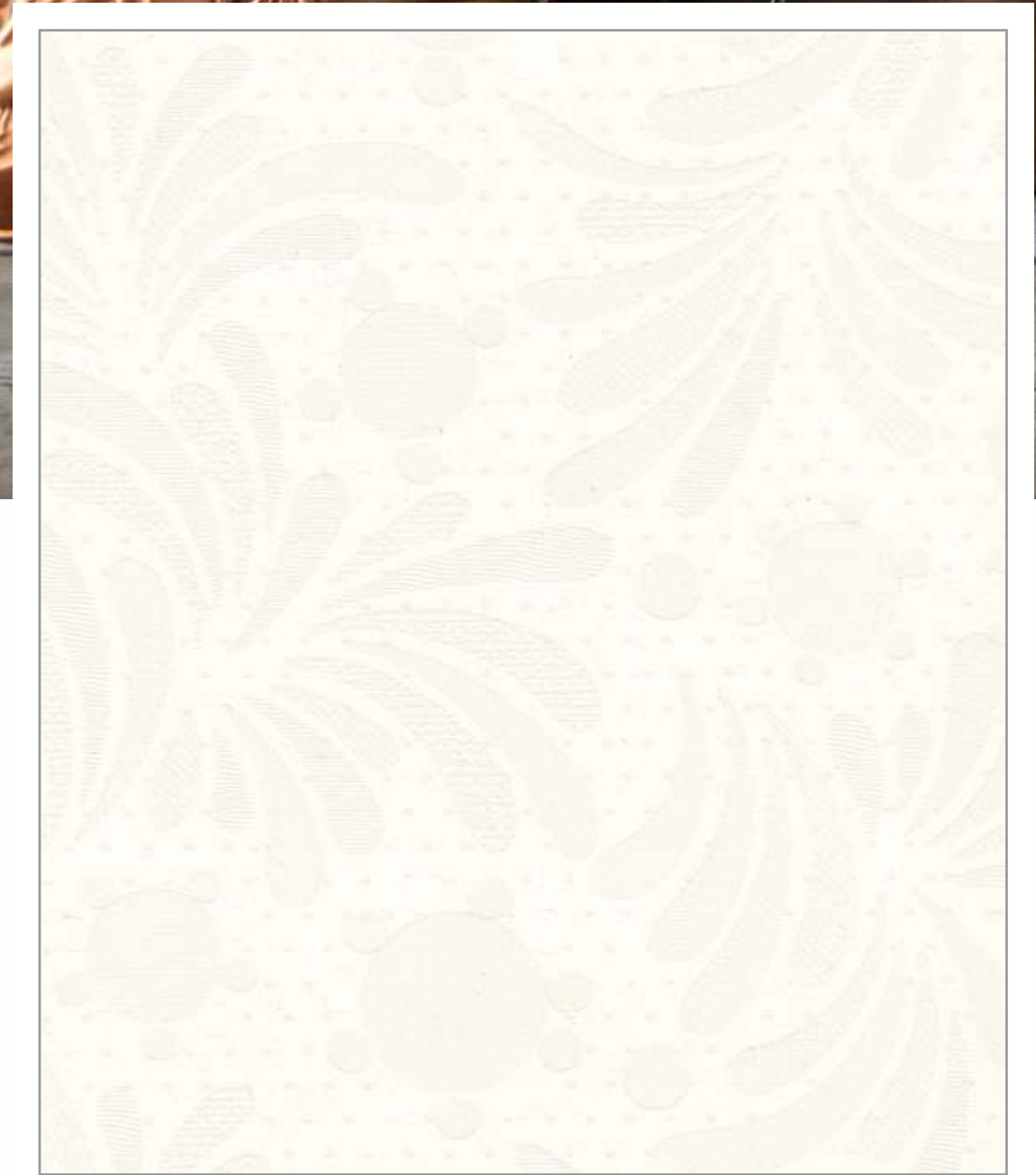


451 PM WALSALL WALNUT



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PREMIUM  
LAMINATES  
**ELEGANCE**

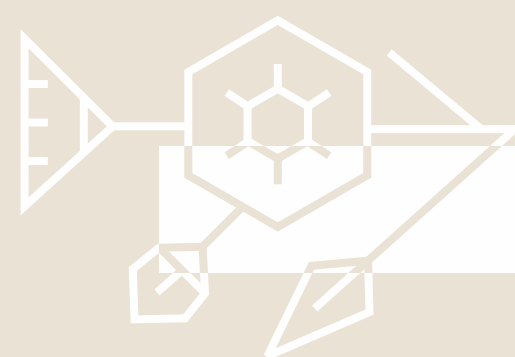
451 PM



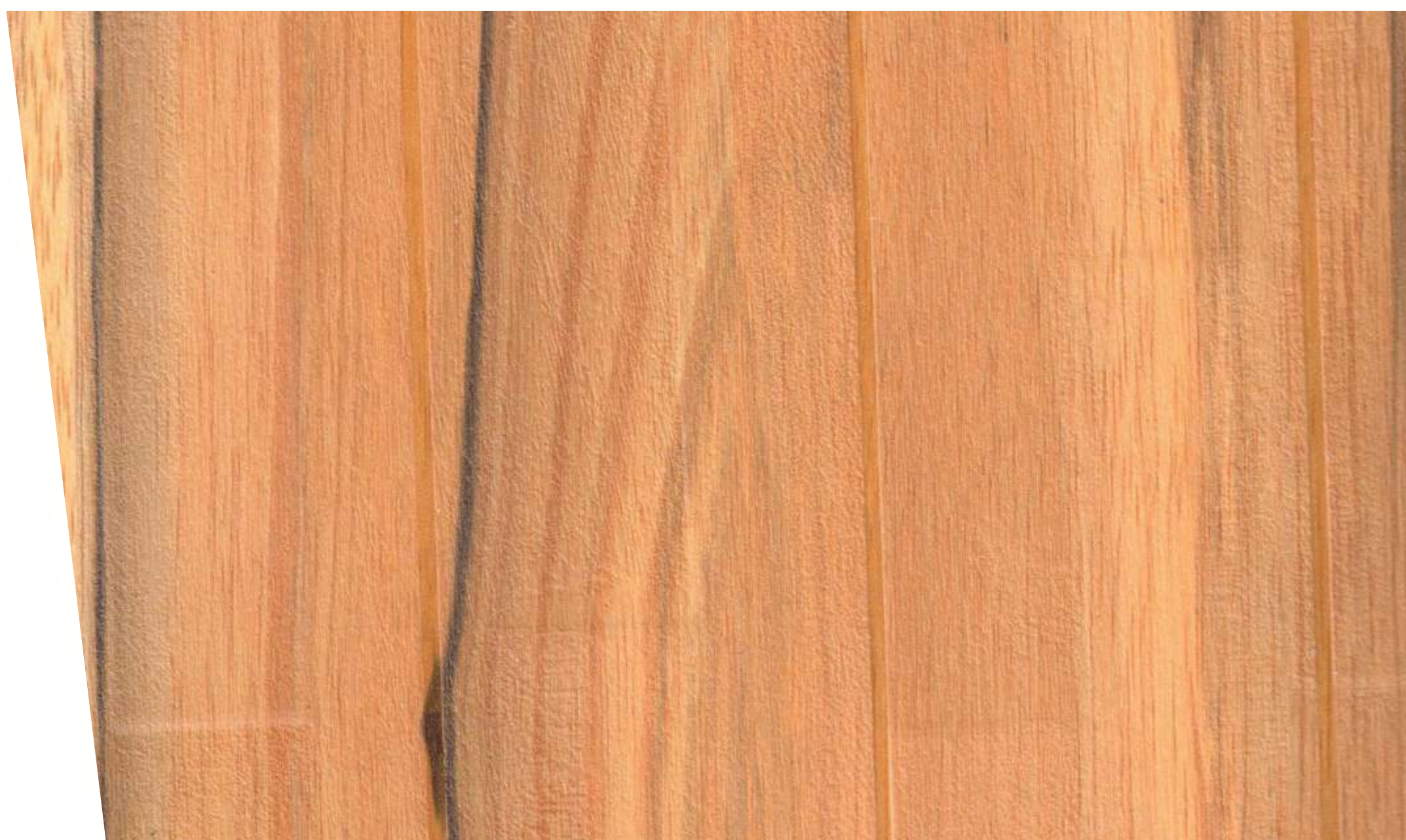
855 PM ALABASTER

# GROOVE ULTIMA

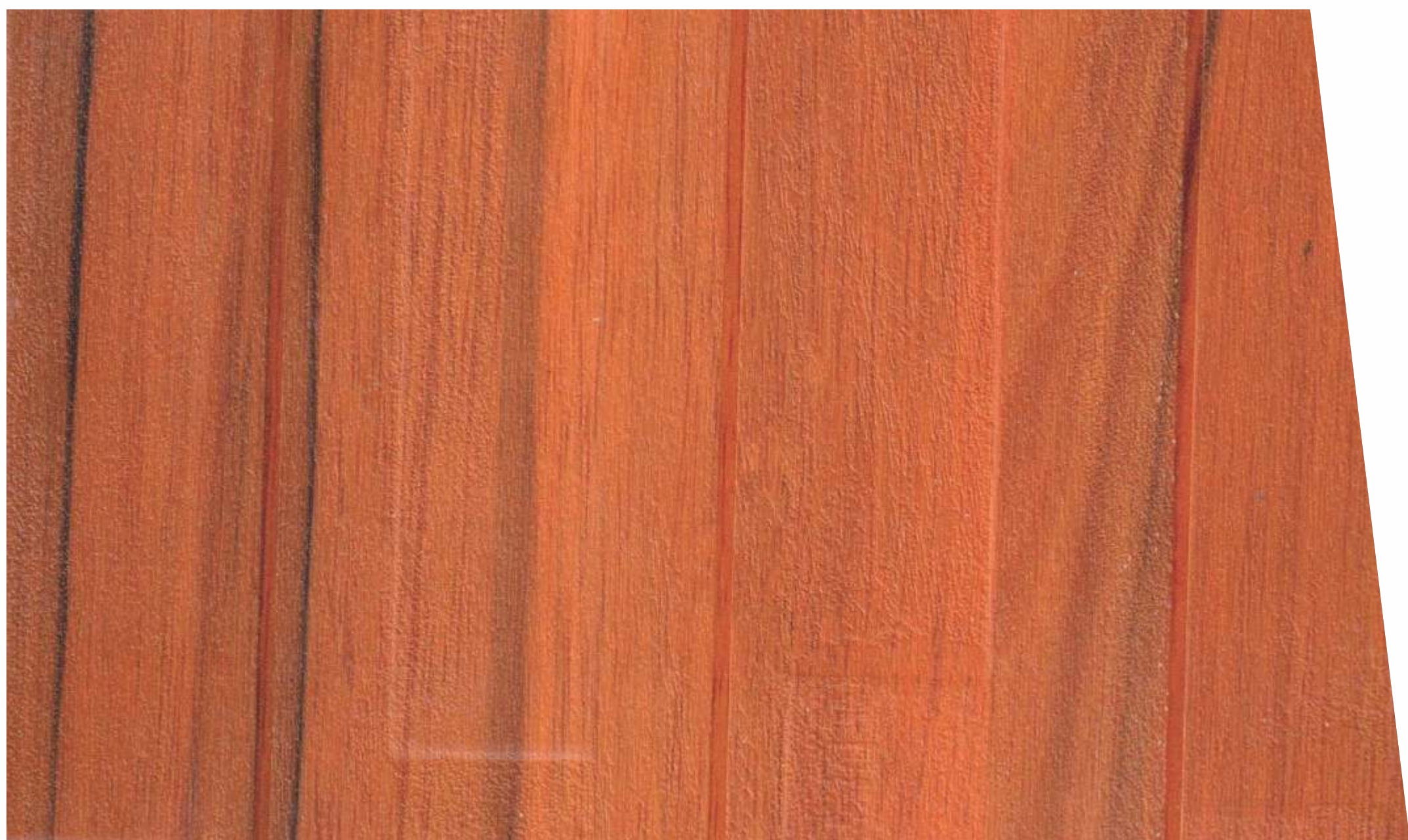
GU



GROOVE ULTIMA is kind of a texture and style that will blend with every interior to think of. Which can take rough with smooth this range is so versatile that it can mould itself to your requirements.



969 GU APPLE WOOD UK



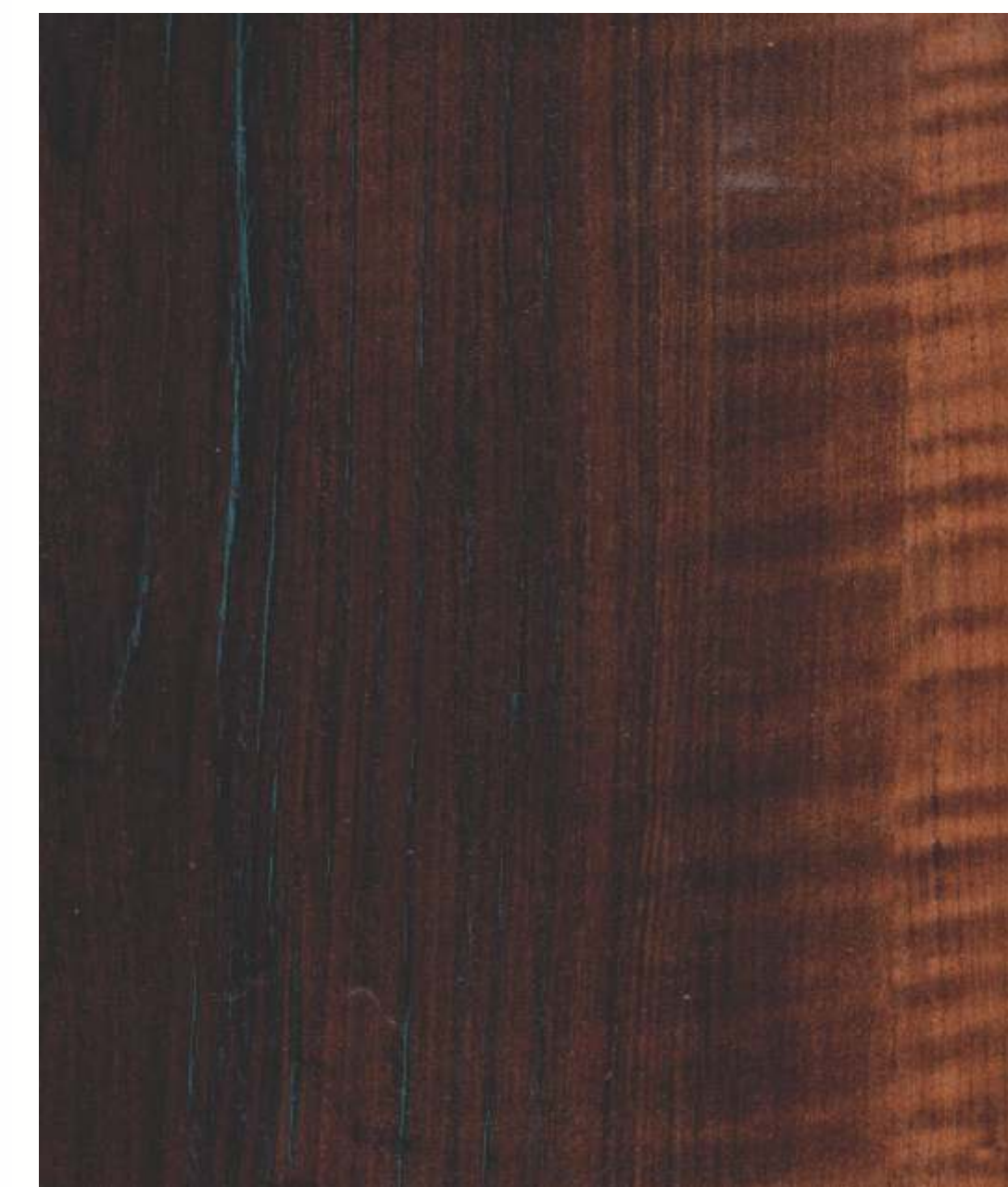
970 GU APPLE WOOD USA



973 GU TIGER MAPPLE



971 GU CURLY MAPPLE



972 GU BURNT MAPPLE



# I' INDITE WOOD

II



226 II SENEGAL SUCUPIRA



915 II CANADIAN PEAR



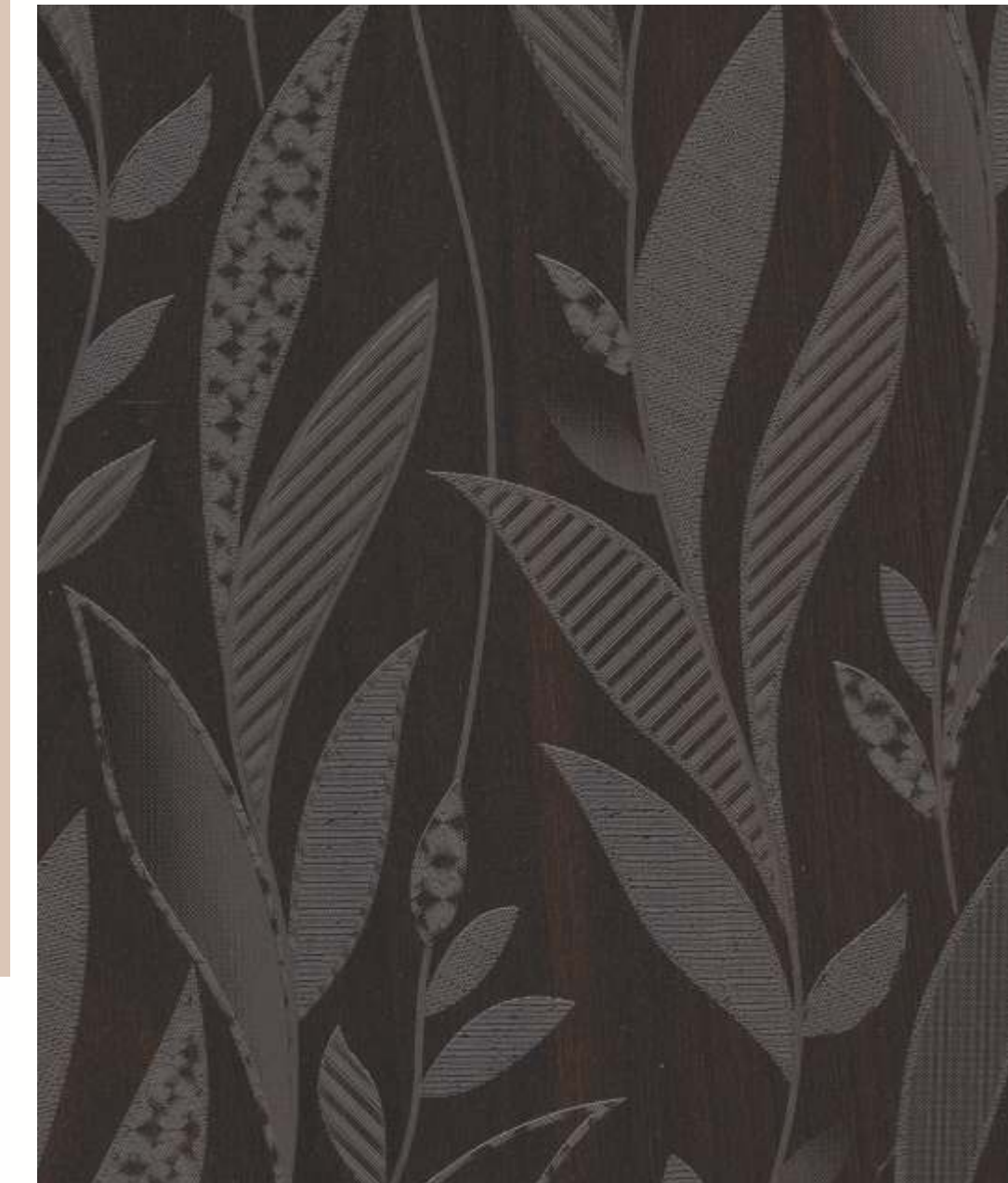
229 II SLOVENIA SUCUPIRA



916 II AMERICAN PEAR

# SPRINGS

SG



451 SG WALSALL WALNUT



803 SG FROSTY WHITE

# I' ART WORK

IA



292 IA CALVI CRAFTWOOD

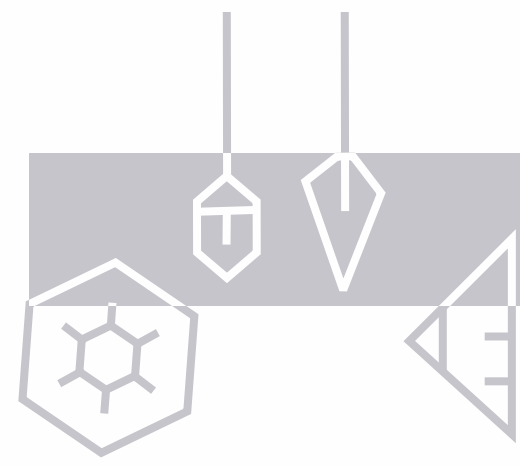


293 IA CAMDEN CRAFTWOOD



# NATURAL VENEER

NV



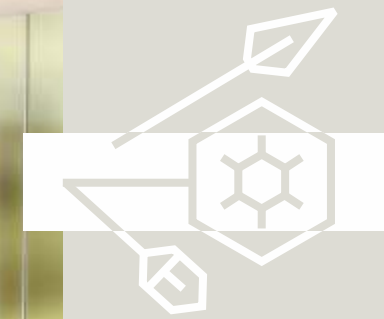
With putting research and imagination at work we have come with NATURAL VENEER a premium piece of art at your doorstep. That gives an exotic class and irresistible touch to your space.



958 NV AMAZON WOOD



957 NV TROPICAL WOOD



Charismatic  
resemblance  
of  
**natural**  
elements.

Discover the whole new way of beautifying your interiors with shades that infuse harmony and life to spaces.



916 NV AMERICAN PEAR



915 NV CANADIAN PEAR

NEW

# CHANNEL JET

CJ



967 CJ EUCALYPTUS WOOD



971 CJ CURLY MAPPLE



968 CJ BRAZIL WOOD



972 CJ BURNT MAPPLE

# I' ORNATE

IO



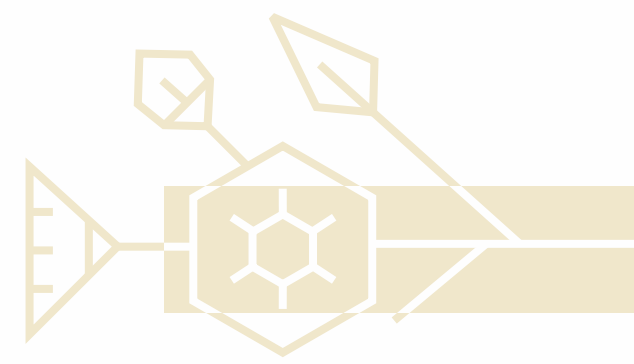
849 IO GREEK SLATE 2



851 IO GREEK SLATE 1

# OLIVE ASH

OA



892 OA HICKORY WALNUT



893 OA WALNUT LUMBER

UNIQUE OAK



888 UO CLASSY ELM



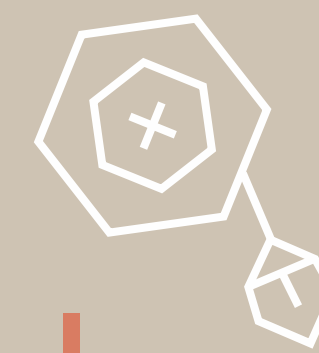
889 UO MOCHA ELM

# 1' JIG WOOD

IJ



**AUGMENTING**  
*Grandeur*



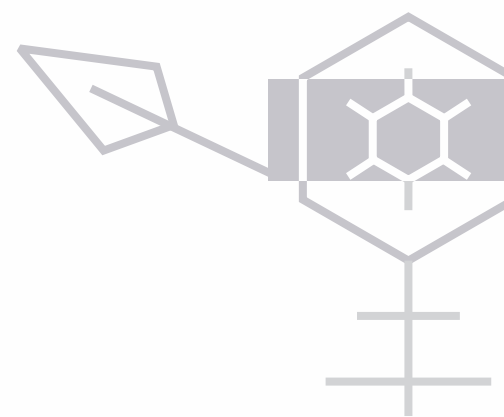
272 IJ BURUNDI BUBINGA



273 IJ BRAZIL BUBINGA

# PERSIAN WOOD

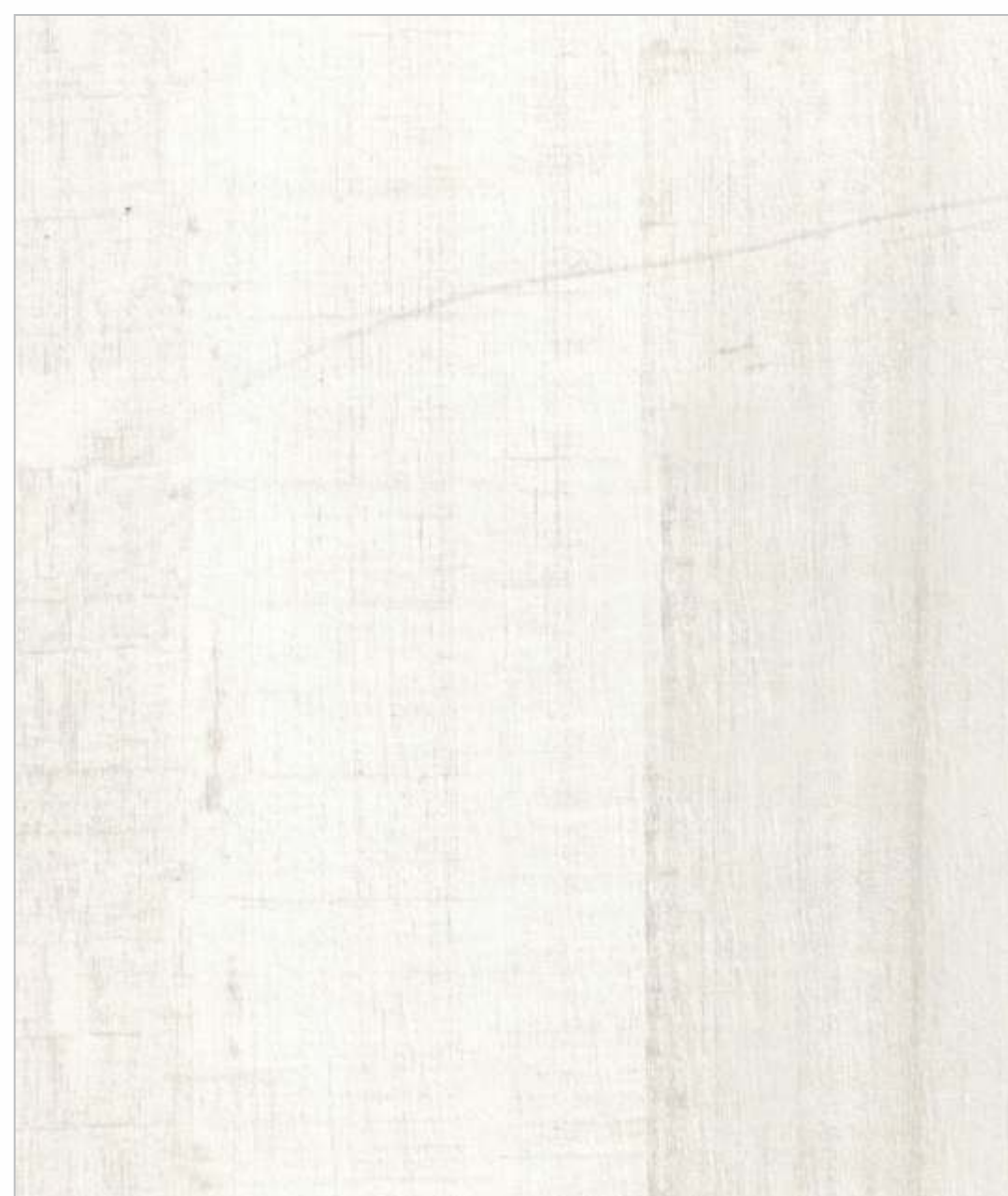
PW



Fill your spaces with statuesque beauty and eternal elegance. Make them resplendent and royal.



303 PW BROWN IPE



301 PW EDESSA IPE



302 PW RHODES IPE

**GRATIFYING**  
*Glory*



913 PW NATURAL OAK



914 PW RED OAK

# FRAXINUS

FX



The time has come to summon nature's fascinating links to the spaces and witness the transformation that is both magical & Mesmerising



969 FX APPLE WOOD UK



970 FX APPLE WOOD USA



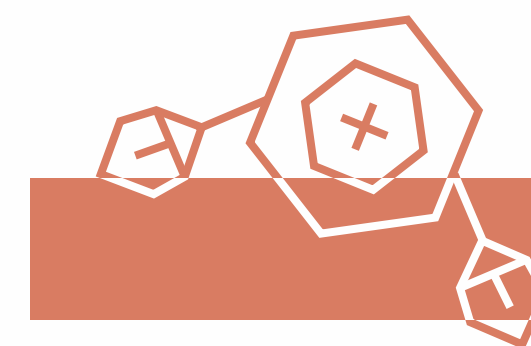
236 FX WALES WALNUT



449 FX BARAKI WALNUT



**ENCHANTING**  
*Elements*



450 FX WHITBY WALNUT

# I' QUARTER CUT

IQ HZ



272 IQ HZ BURUNDI BUBINGA



273 IQ HZ BRAZIL BUBINGA

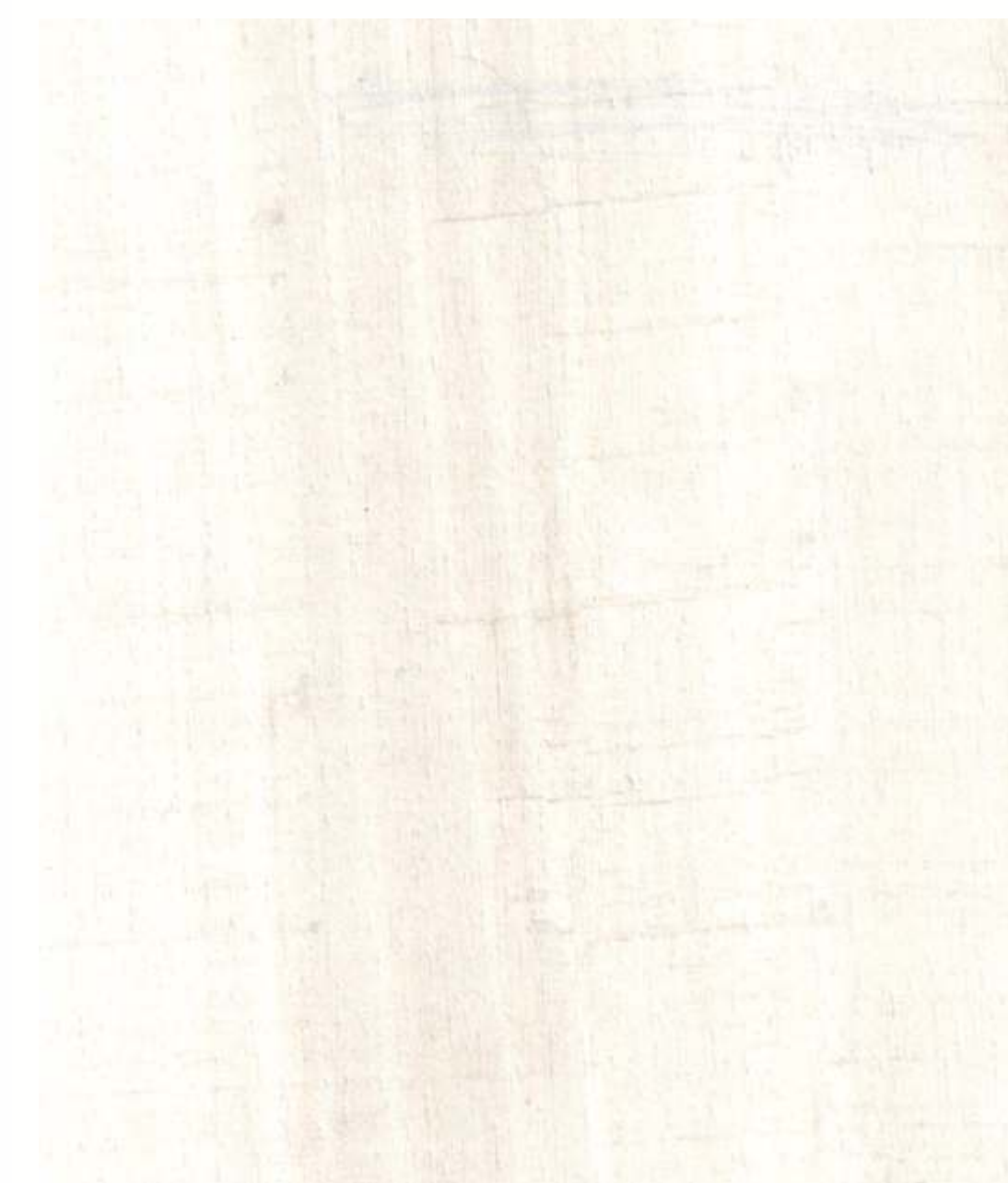


# EBONY RADIANT

ER



303 ER BROWN IPE



301 ER EDESSA IPE



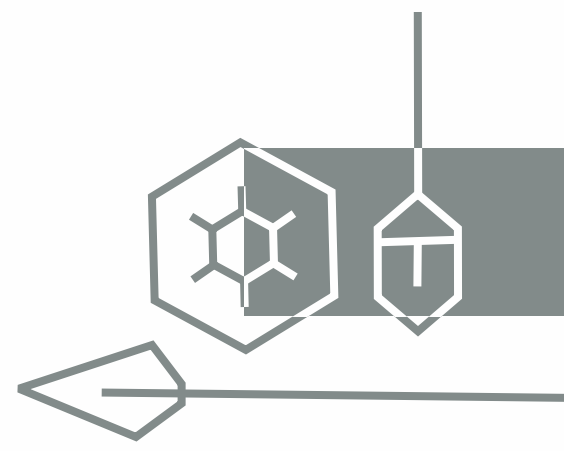
Available in myriad shades of browns, this layered Bark very subtly permeates into the décor and enhance their beauty.



302 ER RHODES IPE

# FANCY

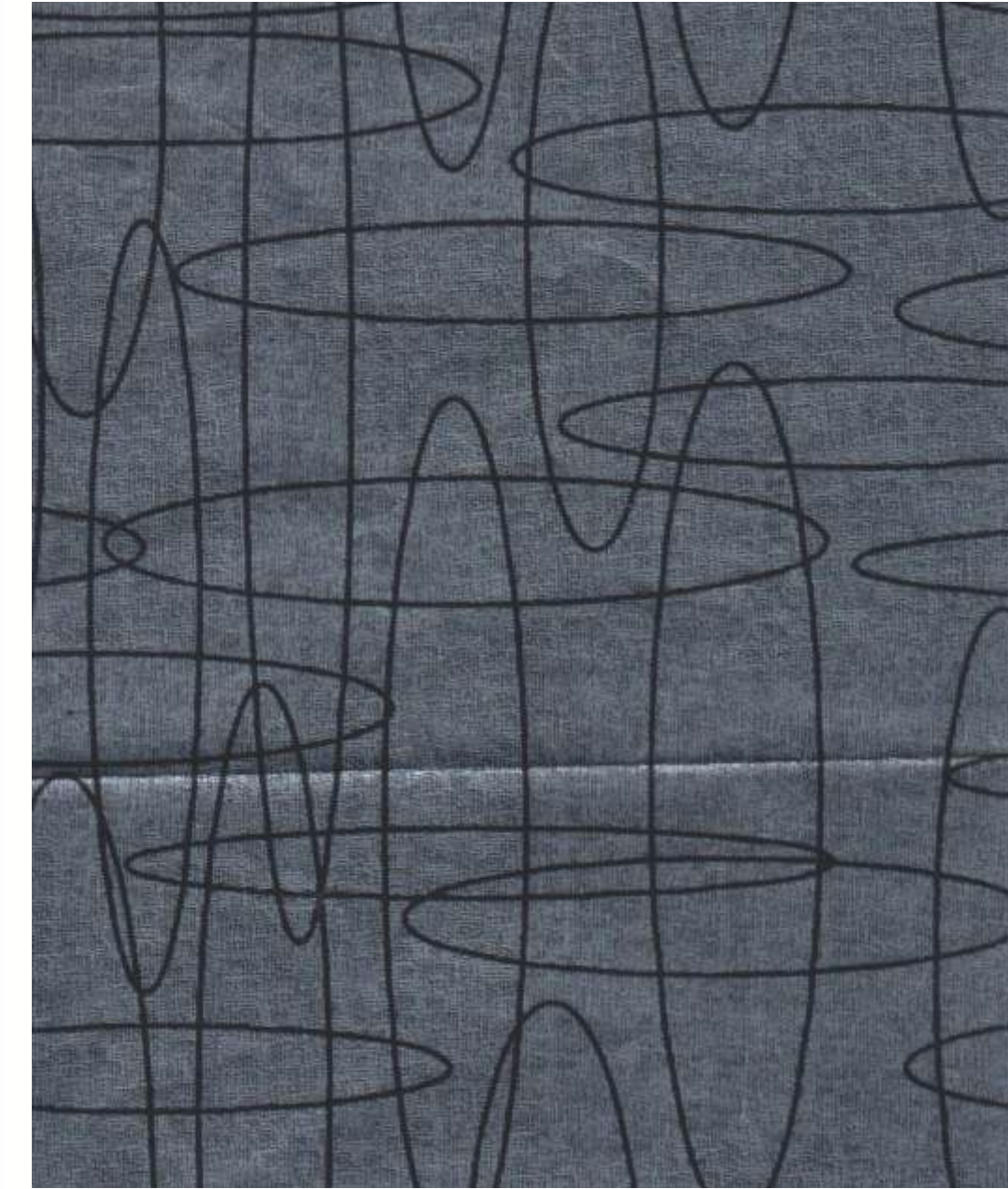
UV+



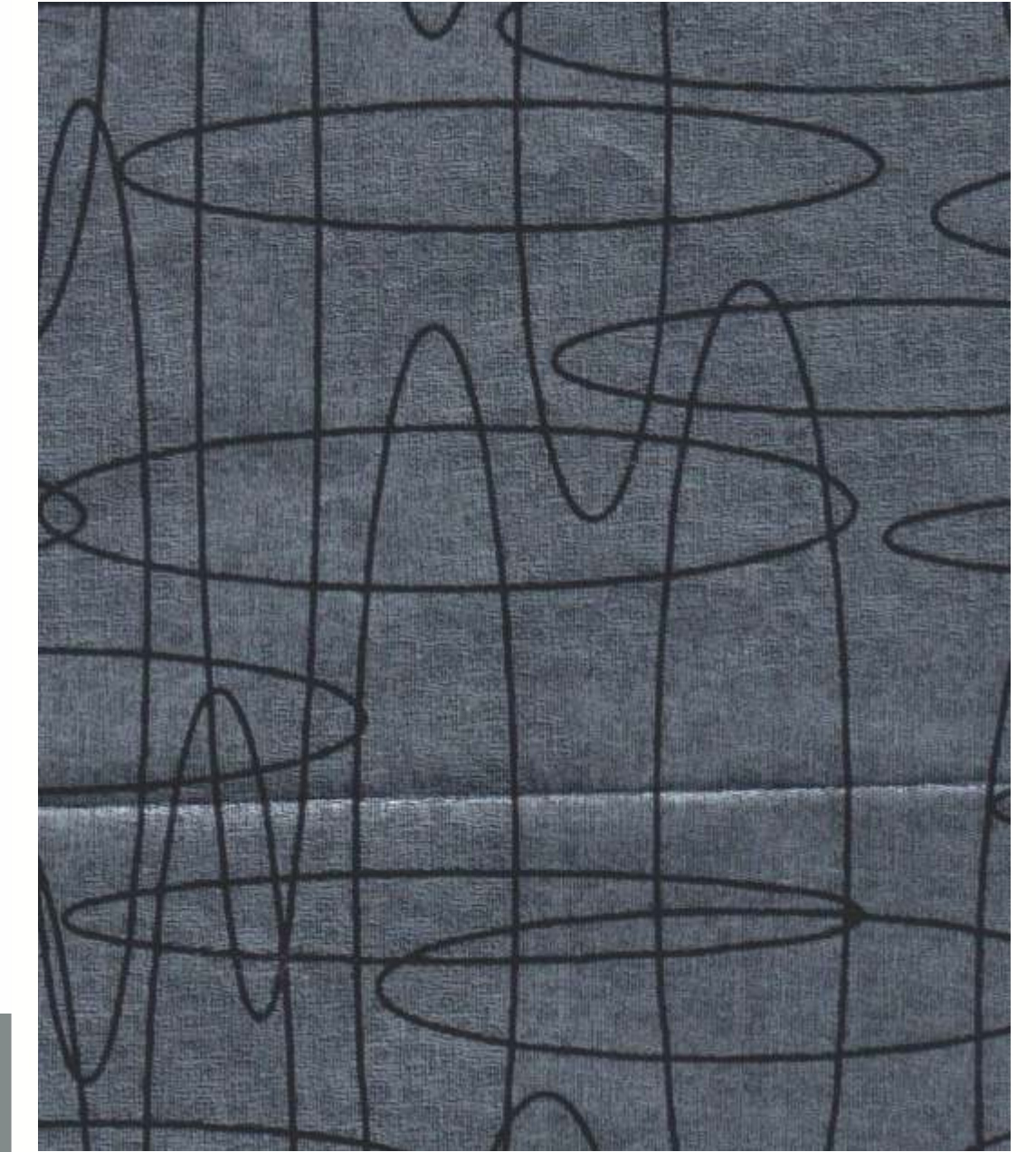
For the lifestyles moulded on the urban setting, here is a collection that takes the contemporary charm a notch higher

*Alliance of art and elegance to revoke the radiance*

Sparkling splendour which catches one's attention with its vivid texture and graphics. A unique texture that gives rich feel and finish to your surface.



884 UV+ ALPHA WAVES



884 SF ALPHA WAVES



722 UV+ WHITE FEATHER



721 UV+ GREY FEATHER



# STONE

UV+



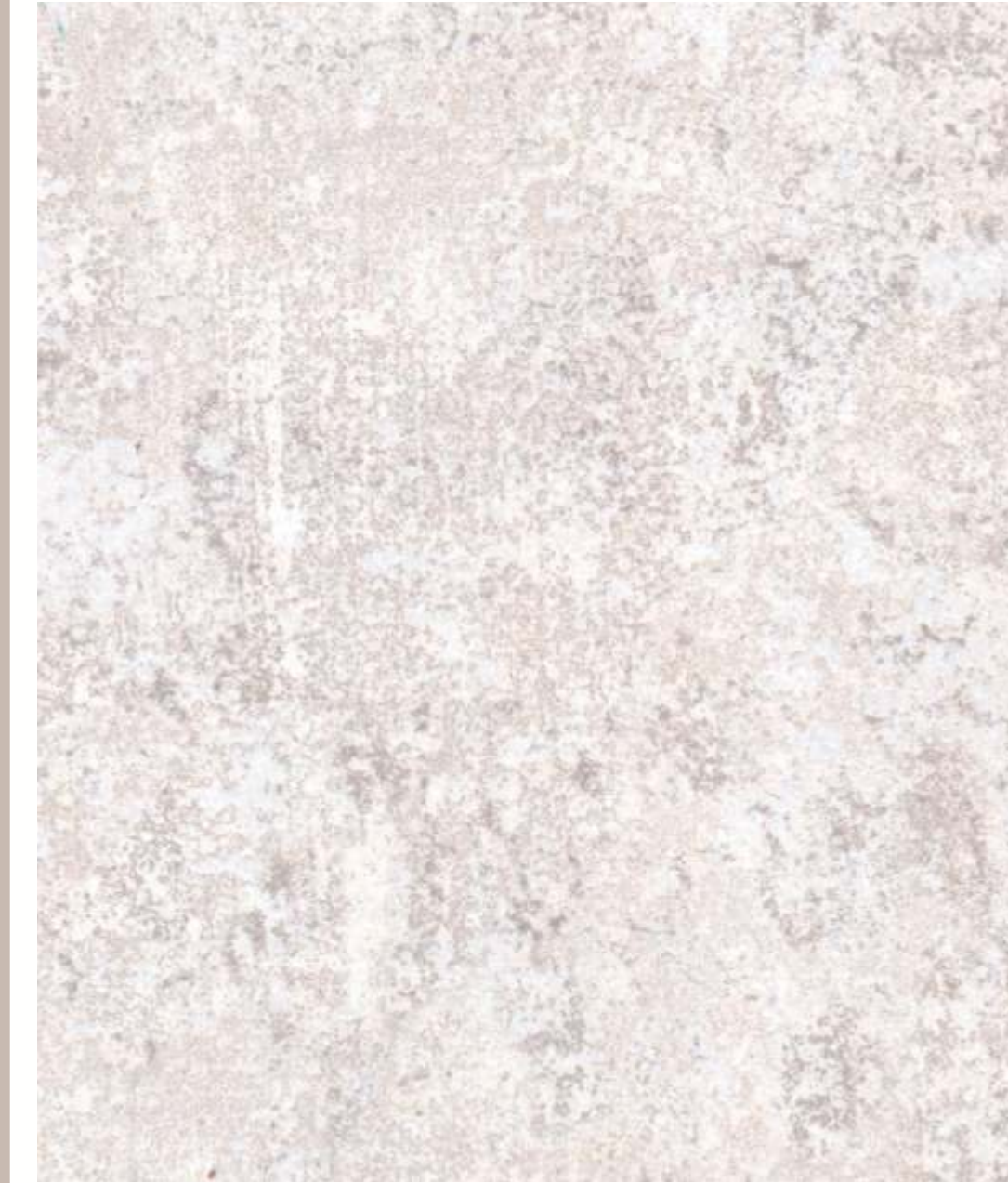
Bring home the harmony of classic and contemporary with an evergreen choice. Effortlessly getting into every ambience, it accentuates the beauty of the décor.



308 UV+ ITALIAN MARBLE 1



849 UV+ GREEK SLATE 2



890 UV+ PAINTED CONCRETE



891 UV+ ASPHALT CONCRETE



310 UV+ ITALIAN MARBLE 3



851 UV+ GREEK SLATE 1



459 UV+ PHYLLITE SLATE

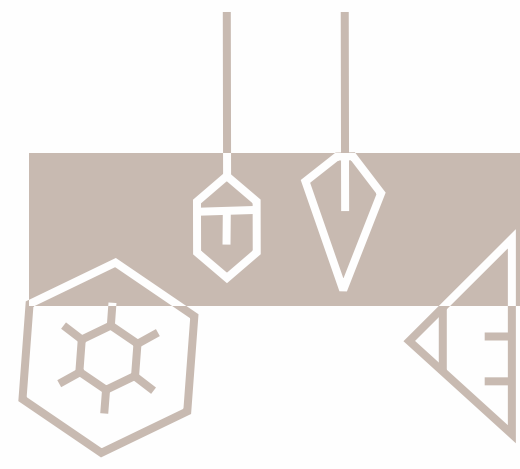


890 SF PAINTED CONCRETE



891 SF ASPHALT CONCRETE

# WOODS UV+



Glaze is simply irresistible. In any form. Make the décor appealing and alluring with these shining shades.



969 UV+ APPLE WOOD UK



970 UV+ APPLE WOOD USA



455 UV+ CAEN CHESTNUT



453 UV+ CATANIA CHESTNUT



967 UV+ EUCALYPTUS WOOD



968 UV+ BRAZIL WOOD



920 UV+ TYROL PINE



959 UV+ WHITE TYROL PINE



915 UV+ CANADIAN PEAR



916 UV+ AMERICAN PEAR



957 UV+ TROPICAL WOOD



958 UV+ AMAZON WOOD

# WOODS UV+



Glaze is simply irresistible. In any form. Make the décor appealing and alluring with these shining shades.



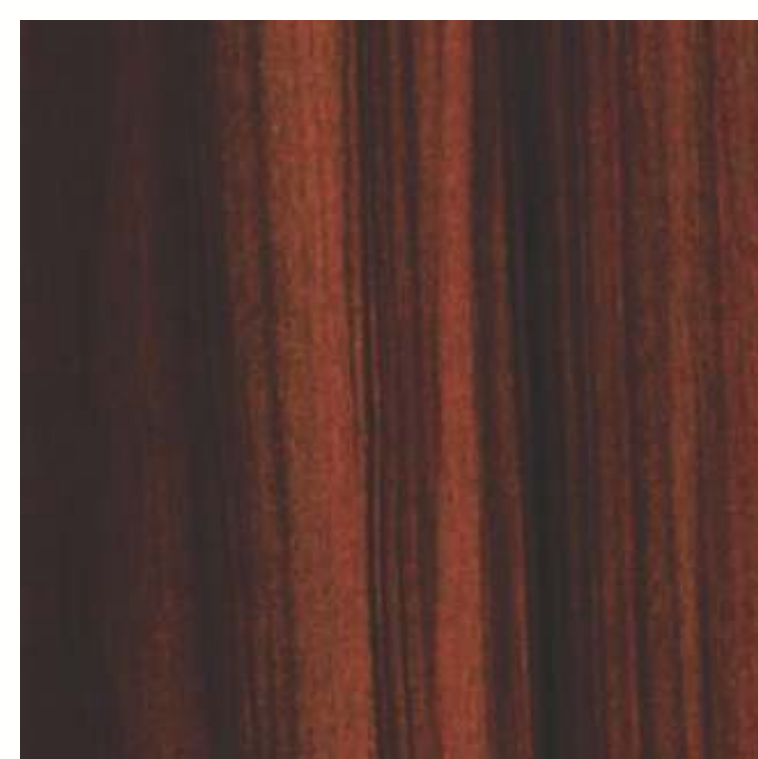
**287 UV+** WATERLOO WALNUT



**449 UV+** BARAKI WALNUT



**450 UV+** WHITBY WALNUT



**289 UV+** WHARTHON WALNUT



**458 UV+** TACNA TEAK



**452 UV+** WACO WALNUT



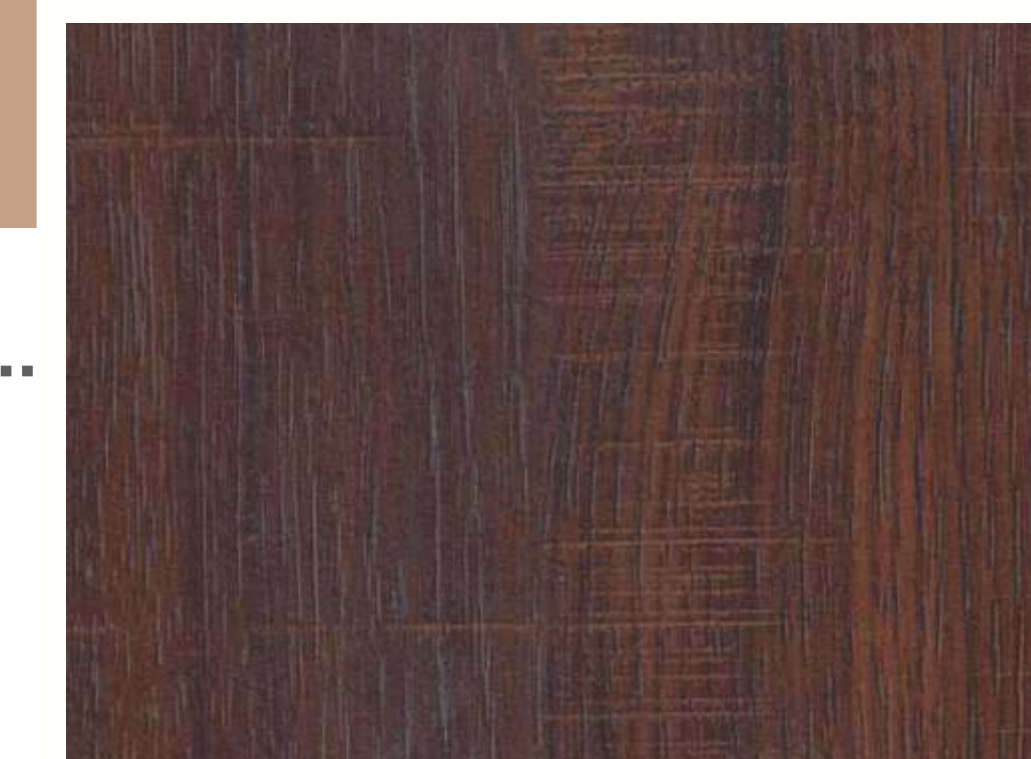
**238 UV+** MARSHAL MAHOGANY



**237 UV+** MALI MAHOGANY



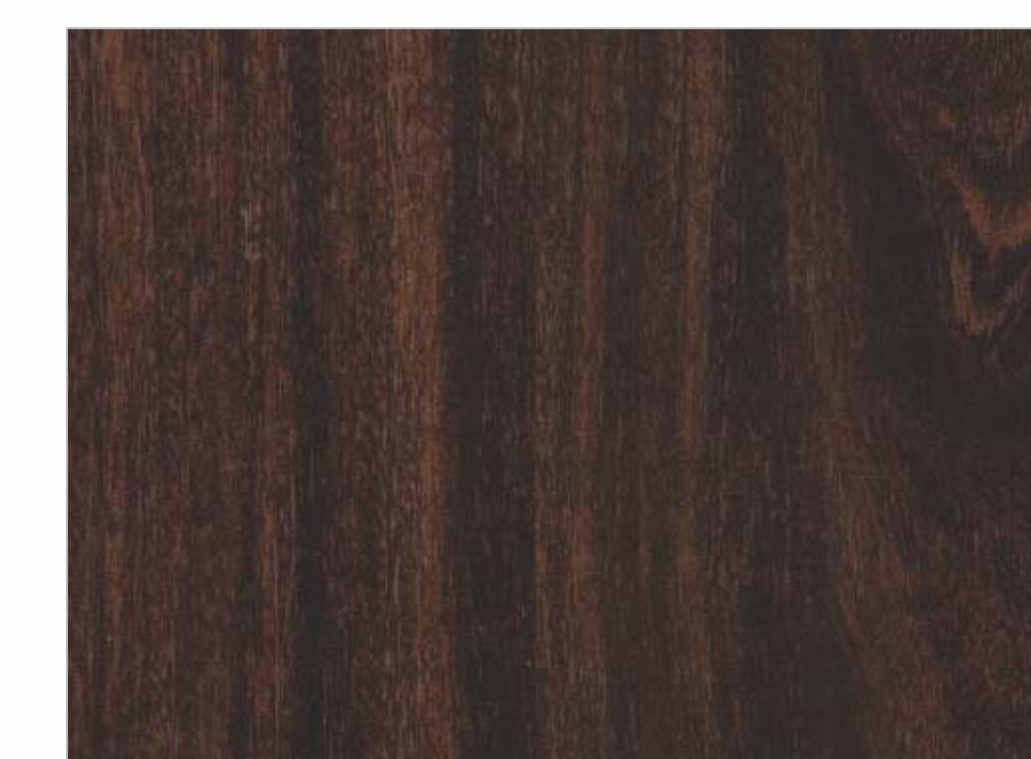
**305 UV+** EPIRUS ASHCUT



**307 UV+** ZADAR ASHCUT

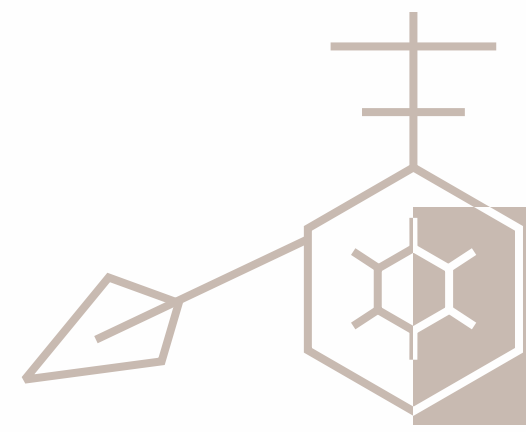


**300 UV+** THAI CHESTNUT



**260 UV+** LITHUANIA WALNUT

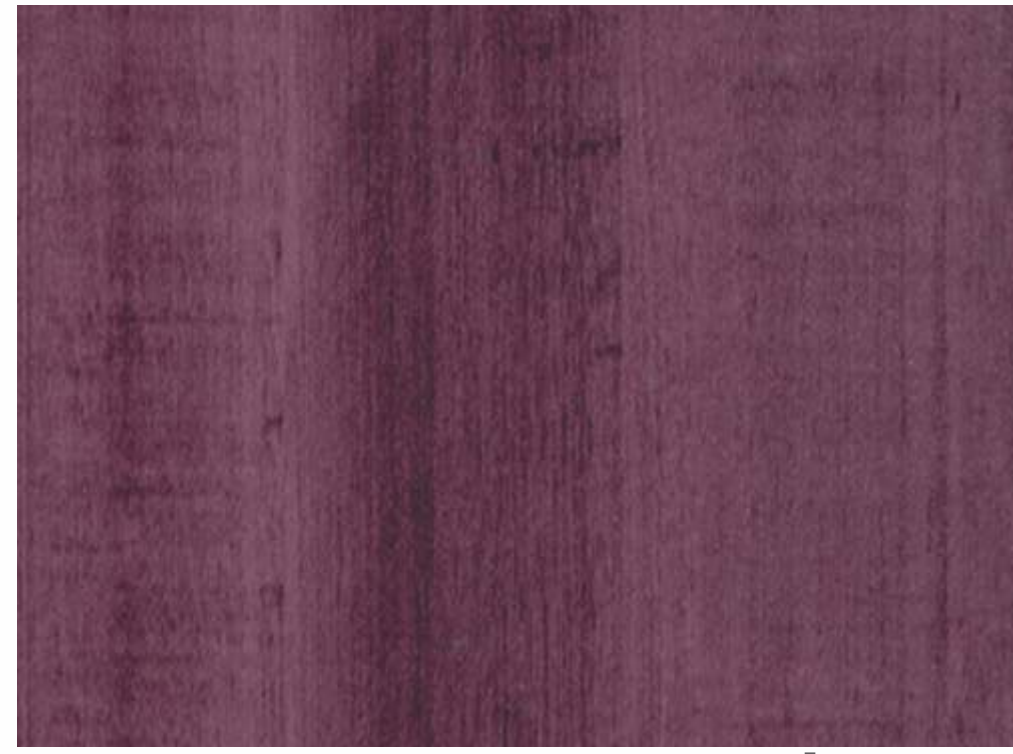
# WOODS UV+



Glaze is simply irresistible. In any form. Make the décor appealing and alluring with these shining shades.



**971 UV+** CURLY MAPPLE



**302 UV+** RHODES IPE



**888 UV+** CLASSY ELM



**889 UV+** MOCHA ELM



**973 UV+** TIGER MAPPLE



**301 UV+** EDESSA IPE



**293 UV+** CAMDEN CRAFTWOOD



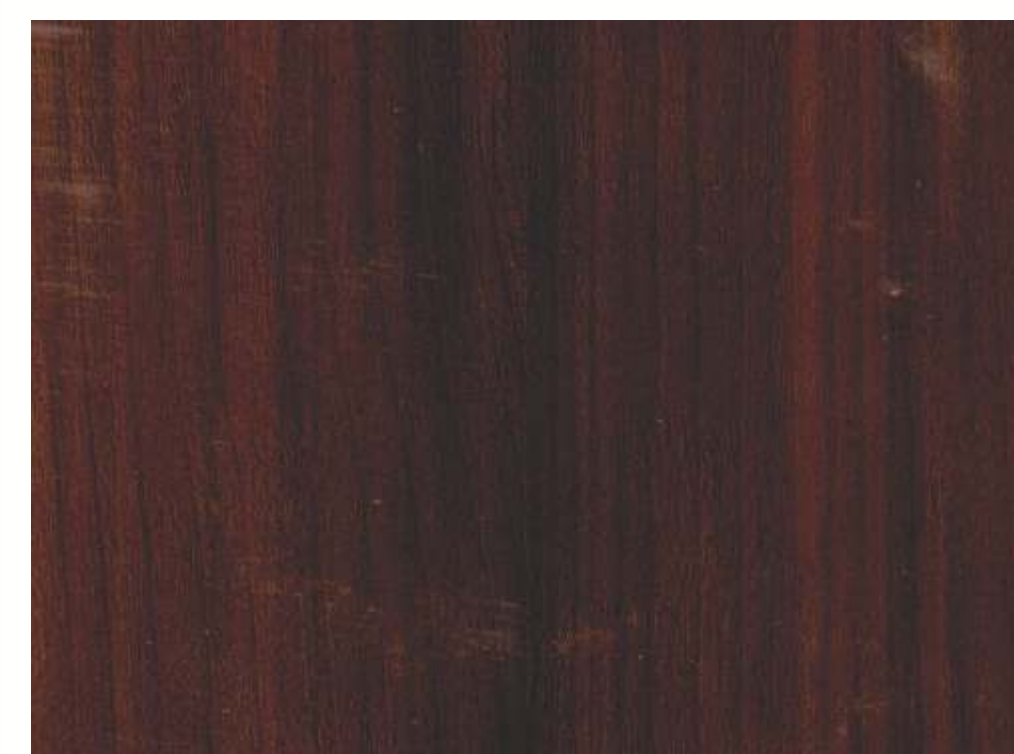
**292 UV+** CALVI CRAFTWOOD



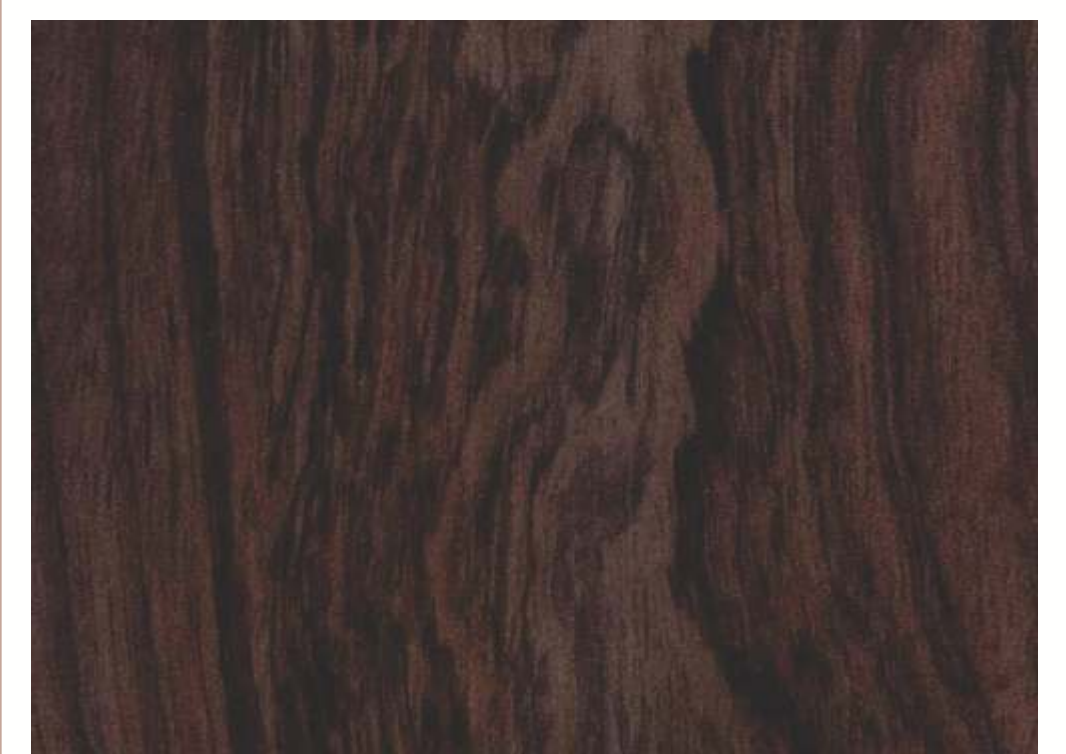
**972 UV+** BURNT MAPPLE



**303 UV+** BROWN IPE



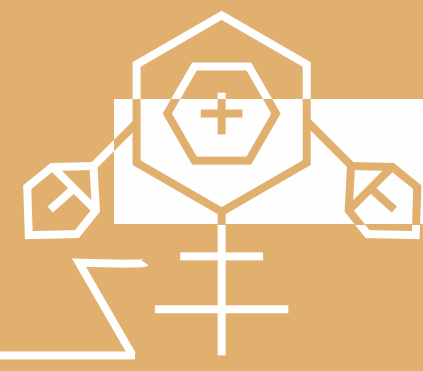
**236 UV+** WALES WALNUT



**273 UV+** BRAZIL BUBINGA

# WOODS SF

## ORNAMENTAL Charm



A perfect balance of beauty and durability, Steel lends a fresh and innovative touch to décor.



For those who love to have the finest things in life, no more settlement with your style or taste. Here is a collection that amps up the beauty of the décor and makes them Adorable



920 SF TYROL PINE



959 SF WHITE TYROL PINE



957 SF TROPICAL WOOD



970 SF APPLE WOOD USA

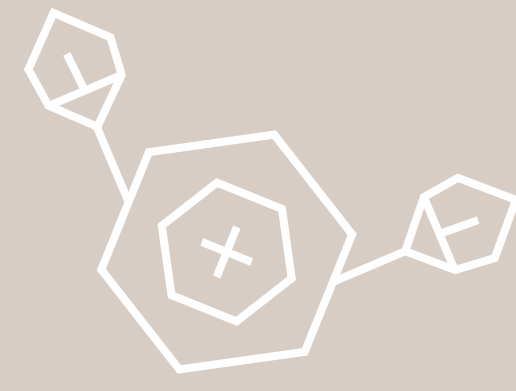


958 SF AMAZON WOOD



969 SF APPLE WOOD UK

# WOODS SF



A perfect balance of beauty and durability, Steel lends a fresh and innovative touch to décor.



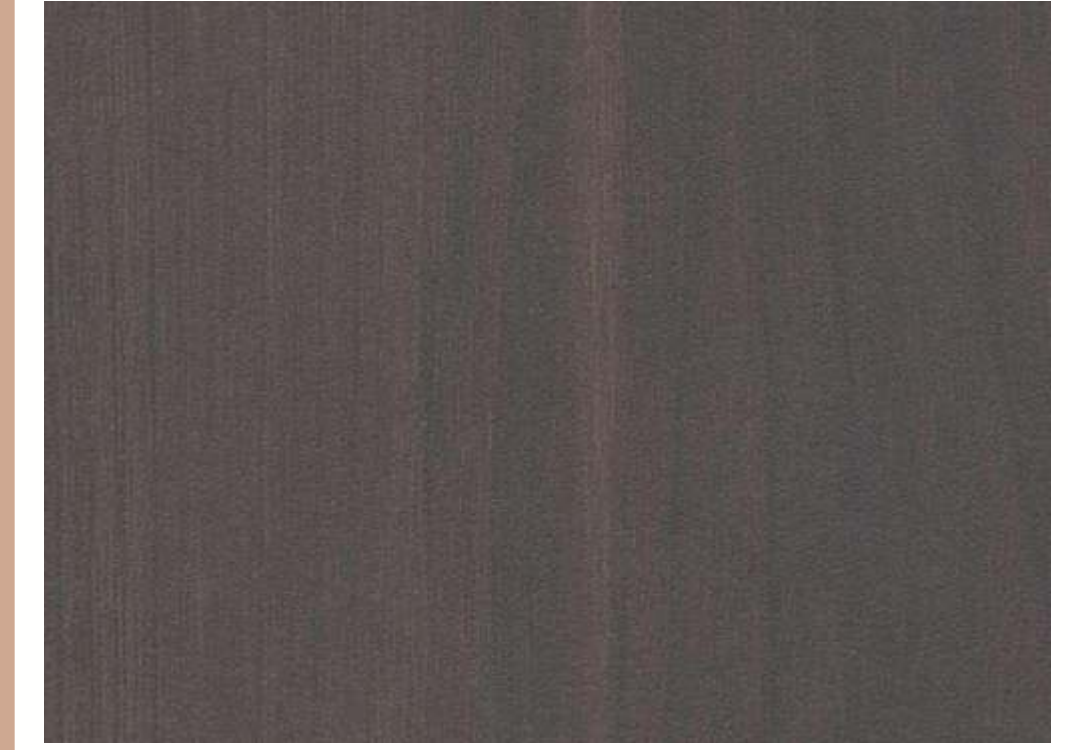
973 SF TIGER MAPPLE



303 SF BROWN IPE



449 SF BARAKI WALNUT



450 SF WHITBY WALNUT



971 SF CURLY MAPPLE



301 SF EDESSA IPE



451 SF WALSALL WALNUT



452 SF WACO WALNUT



972 SF BURNT MAPPLE



302 SF RHODES IPE



967 SF EUCALYPTUS WOOD



968 SF BRAZIL WOOD

# WOODS SF



A perfect balance of beauty and durability, Steel lends a fresh and innovative touch to décor.



**287 SF** WATERLOO WALNUT



**258 SF** CROATIA WALNUT



**305 SF** EPIRUS ASHCUT



**307 SF** ZADAR ASHCUT



**288 SF** WASUM WALNUT



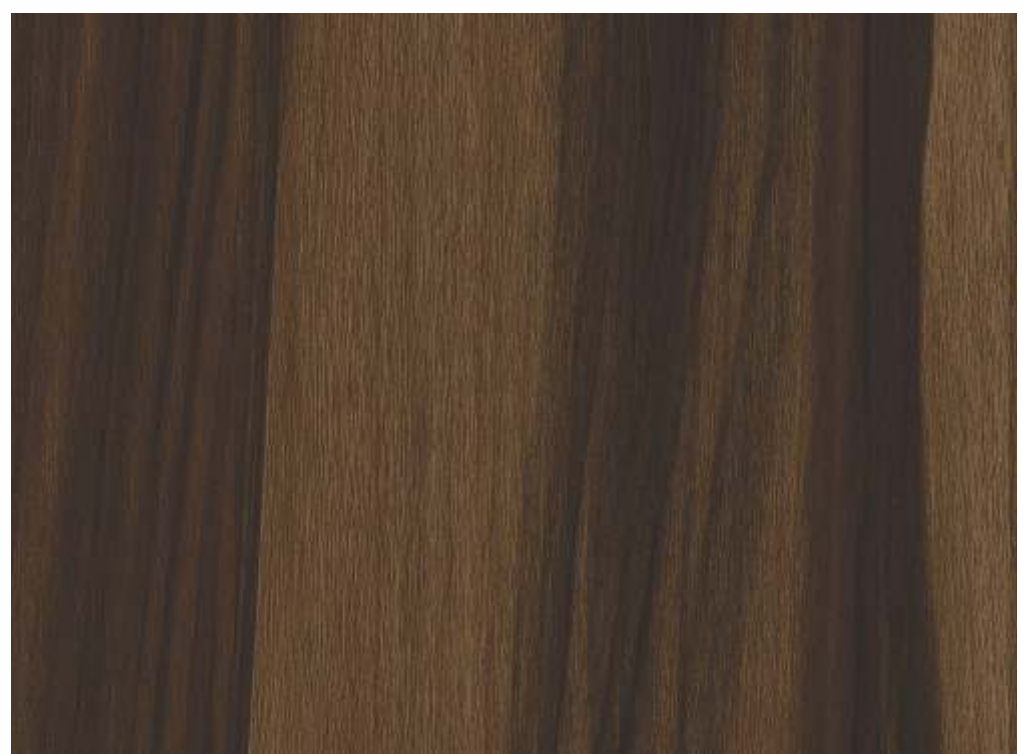
**260 SF** LITHUANIA WALNUT



**892 SF** HICKORY WALNUT



**893 SF** WALNUT LUMBER



**289 SF** WHARTHON WALNUT



**236 SF** WALES WALNUT

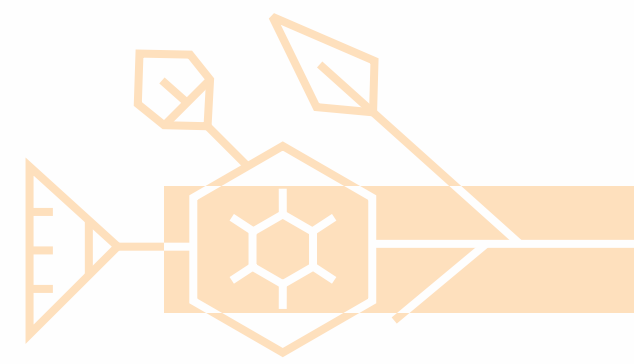


**455 SF** CAEN CHESTNUT



**453 SF** CATANIA CHESTNUT

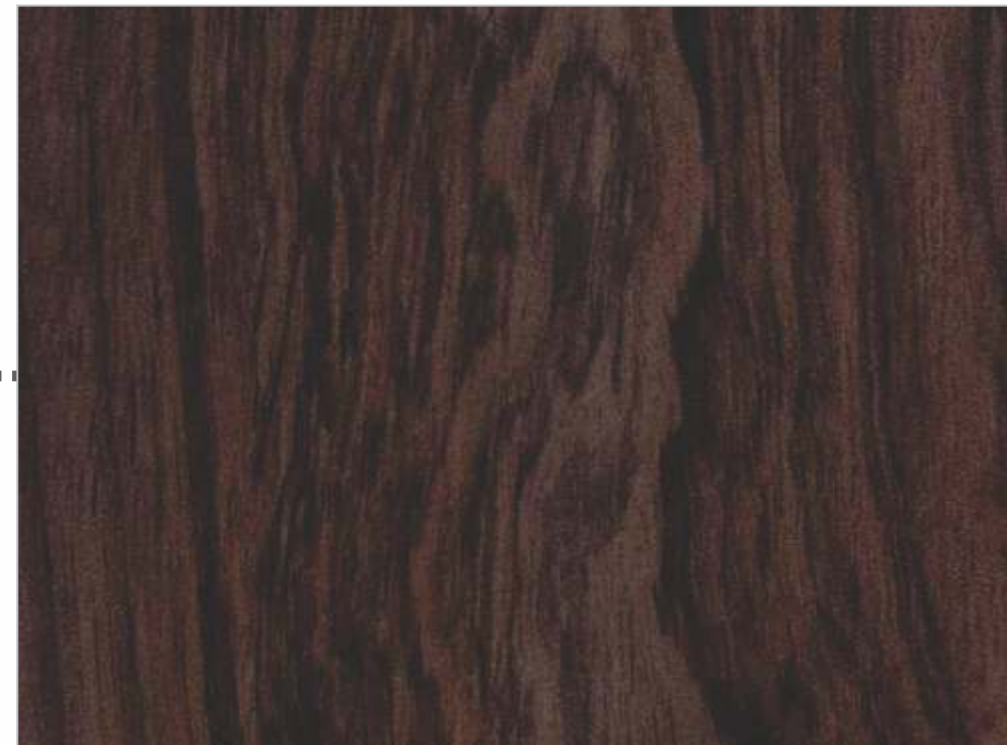
# WOODS SF



A perfect balance of beauty and durability, Steel lends a fresh and innovative touch to décor.



272 SF BURUNDI BUBINGA



273 SF BRAZIL BUBINGA



207 SF VANUATU WALNUT



208 SF VIETNAM WALNUT



292 SF CALVI CRAFTWOOD



293 SF CAMDEN CRAFTWOOD



226 SF SENGAL SUCUPIRA



229 SF SLOVENIA SUCUPIRA



237 SF MALI MAHOGANY



238 SF MARSHAL MAHOGANY



458 SF TACNA TEAK



Sparkling splendour which catches one's attention with its vivid texture and graphics. A unique texture that gives rich feel and finish to your surface.



# WOODS SF



280 SF COFFEE WENGE



277 SF NAYANA TEAK



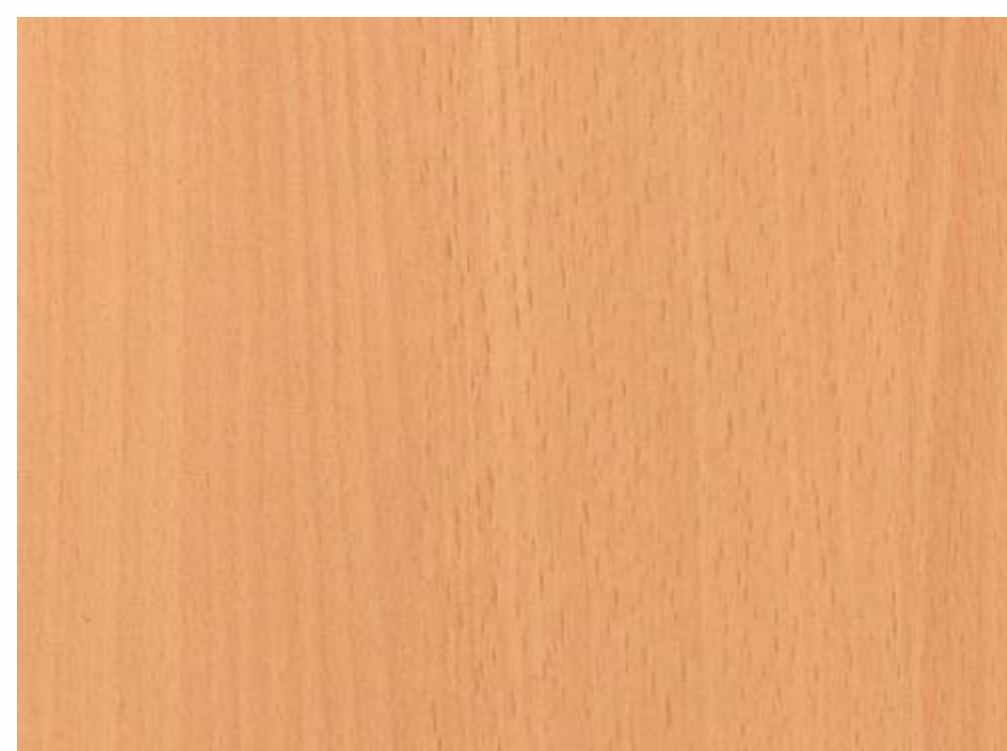
278 SF NATURAL WENGE



463 SF BAGE BEECH

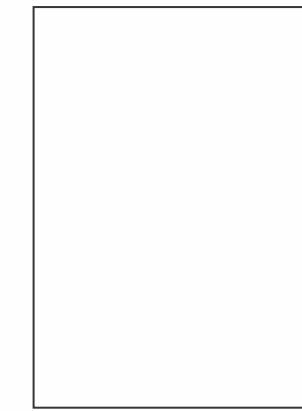


461 SF HIGHLAND PINE

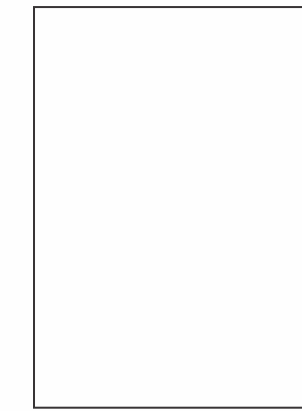


464 SF BASEL BEECH

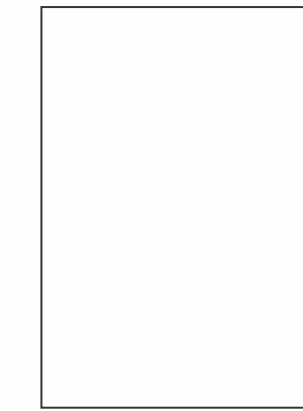
# SOLIDS



801 SF SUPER WHITE



802 SF NATURAL WHITE



803 SF FROSTY WHITE



855 SF ALABASTER



852 SF IVORY



805 SF LIGHT GREY



858 SF SLATE GREY



806 SF SUPER BLACK



896 SF YELLOW



820 SF NAGPUR ORANGE



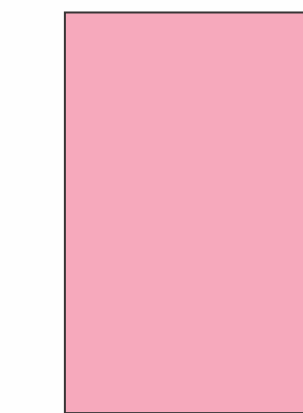
821 SF BRIGHT RED



823 SF BURGUNDY



834 SF LAVISH BLUE



853 SF BUBBLE GUM PINK

NEW

## FOIL

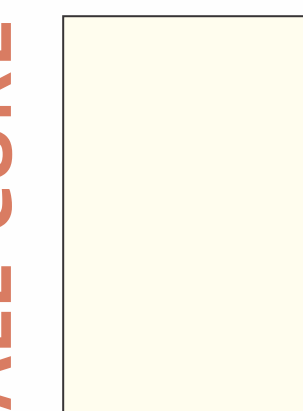


45001 MT SILVER FOIL

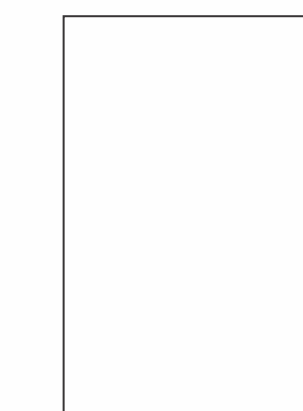


45003 MT BRONZE FOIL

## ALL CORE



102D ALC / UV+ OFF WHITE



110D ALC / UV+ SUPER WHITE

## TITAN UV+



701 UV+ WHITE BRUSHLINE



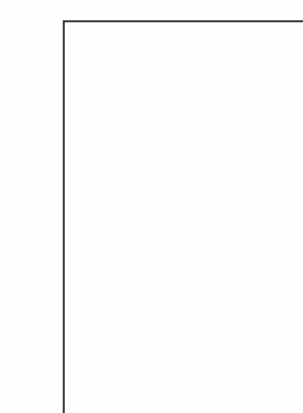
702 UV+ BROWN BRUSHLINE



714 UV+ PINK BRUSHLINE



720 UV+ BERRY BRUSHLINE



ACTUAL THICKNESS

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▲ PREMIUM COLLECTION

# TECHNICAL SPECIFICATION



PROPERTIES	UNIT	SPECIFIED VALUES				IPL RESULTS	
		IS 2046:1995	BS EN 438	DIN EN 438	ISO 4586-1	VGS	HGS
Surface Wear Resistance	Revs.	350	350	350	350	350	700
Boiling Water Resistance							
• Thickness Increase	%	14 Max	14 Max	14 Max	14 Max	8	7
• Weight Increase	%	12 Max	12 Max	12 Max	12 Max	7	6
• Appearance	Grade	4	4	4	4	4	3
Dimension Stability							
• MD (Machine Direction)	L - %	0.625 Max	0.625 Max	0.625 Max	0.625 Max	0.45	0.35
• CD (Cross Direction)	T - %	1.10 Max	1.10 Max	1.10 Max	1.10 Max	0.65	0.55
Resistance to High Temperature & Cigarette Bums	Grade	3	3	3	3	4	5
Resistance To Steam	Grade	4	4	4	4	5	6
Resistance to Dry Heat							
• Gloss	Grade	3	3	3	3	4	5
• Other (at180°C)		4	4	4	4	5	6
Resistance to Cracking	Grade	4	4	4	4	5	6
Resistance to Scratching	Newton	2.0	2.0	2.0	2.0	2.5	3.5
Small Diameter Ball Resistance	Newton	20	20	20	20	25	28
Diameter Stability at 20°C							
L - %		0.425 Max	0.425 Max	0.425 Max	0.425 Max	0.30	0.25
T - %		0.675 Max	0.675 Max	0.675 Max	0.675 Max	0.	